Tale of Three Projects Addressing Dam Safety Concerns within the Muskingum River Basin, OH

AEG Annual Meeting September 2015

Mike Nield, Geologist U.S. Army Corps of Engineers LRH Dam Safety Production Center

Coauthors: Adam Kays, Geotechnical Engineer Seth Lyle, Geotechnical Engineer Jeff Maynard, Structural Engineer



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TALE OF THREE PROJECTS - OUTLINE

A. MUSKINGUM REGION

- **1. Project Locations**
- 2. Project Descriptions
- 3. Local Geology

B. DOVER DAM (foundation anchors)

C. BOLIVAR DAM (seepage barrier & grouting)

D. ZOAR LEVEE (risk assessment)

MUSKINGUM WATERSHED



- Located in eastern Ohio, within Muskingum River Watershed
- System of 16 USACE dams, mostly built in 1930's, within Muskingum River Watershed for flood control, recreation and water quality

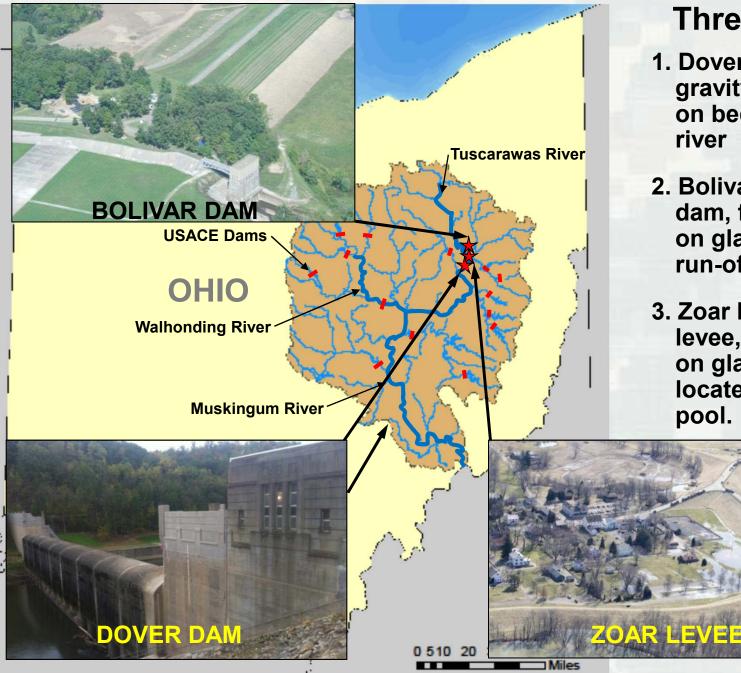
Dam/Levee Reevaluation

- Changing Criteria
- Poor Performance During High-Water Events
- Portfolio of Dams Prioritization based on Risk Assessments

BUILDING STRONG



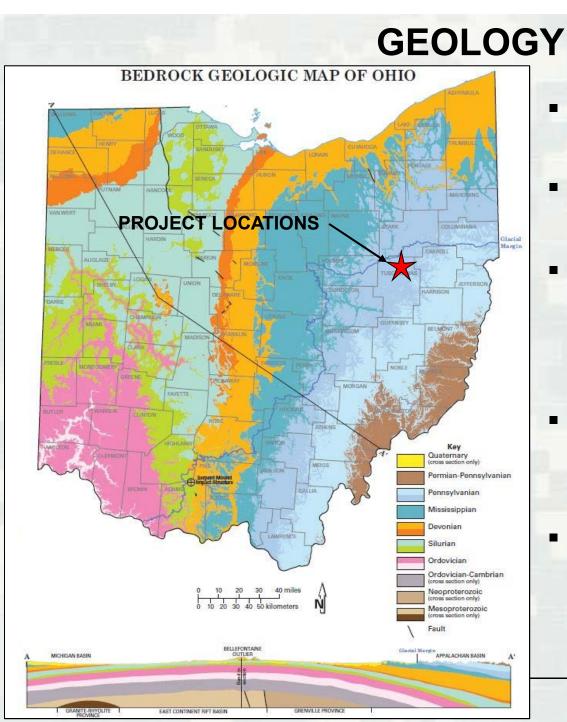
PROJECT LOCATIONS



Three Projects

- 1. Dover Dam: Concrete gravity dam, founded on bedrock, run-ofriver
- 2. Bolivar Dam: Earthen dam, founded mostly on glacial outwash, run-of-river
- 3. Zoar Levee: Earthen levee, founded mostly on glacial outwash, located within Dover pool.

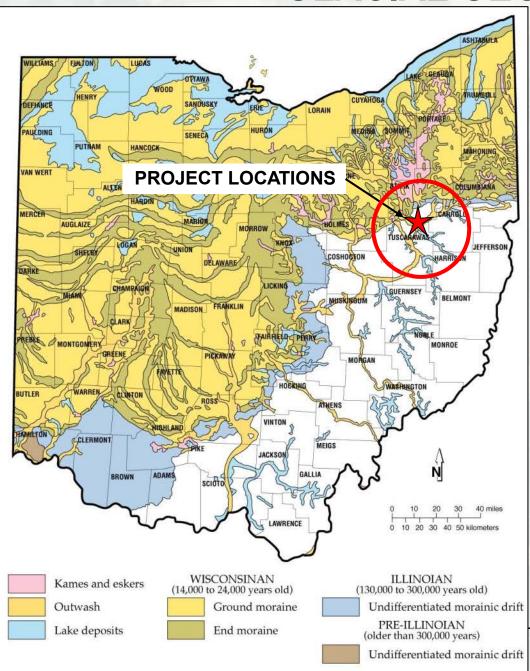
STRONG



- Near-horizontal sedimentary rock (bedding)
- Pennsylvanian aged Pottsville Group
- Interbedded sandstone, shale, siltstone, claystone with thin seams of coal and limestone
- Typically joints are high angled with smooth and planar surfaces.
- Solutioned discontinuities are common in thin limestone units.



GLACIAL GEOLOGY

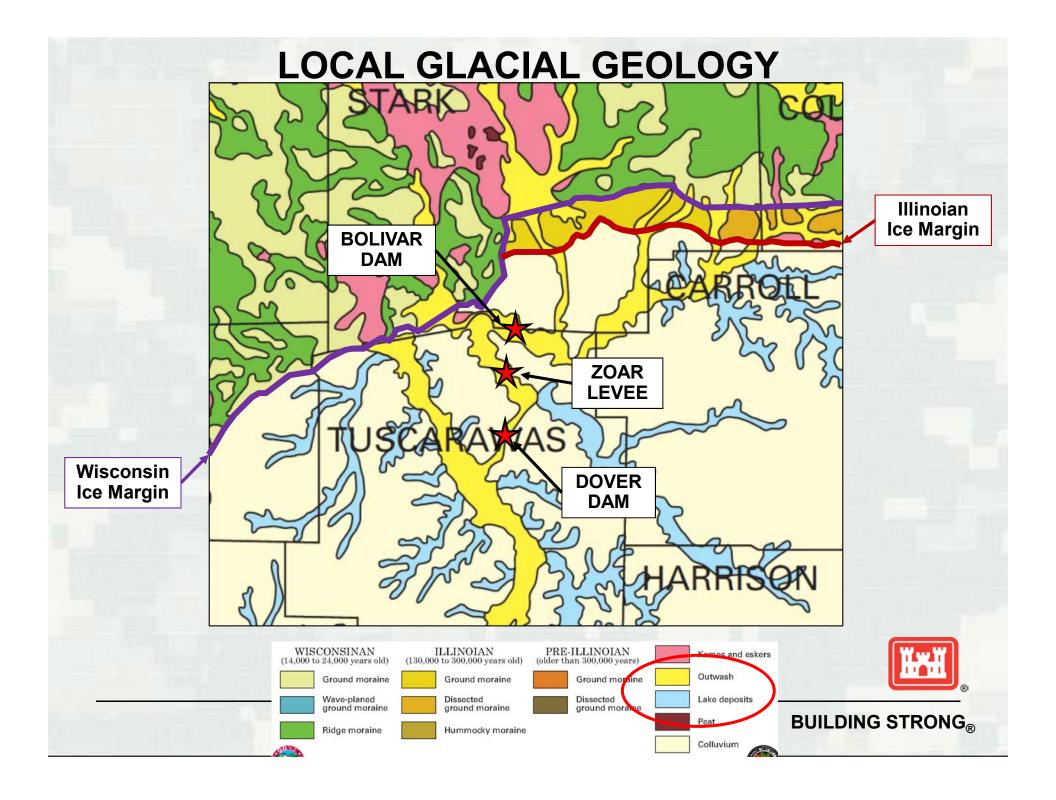


Unglaciated

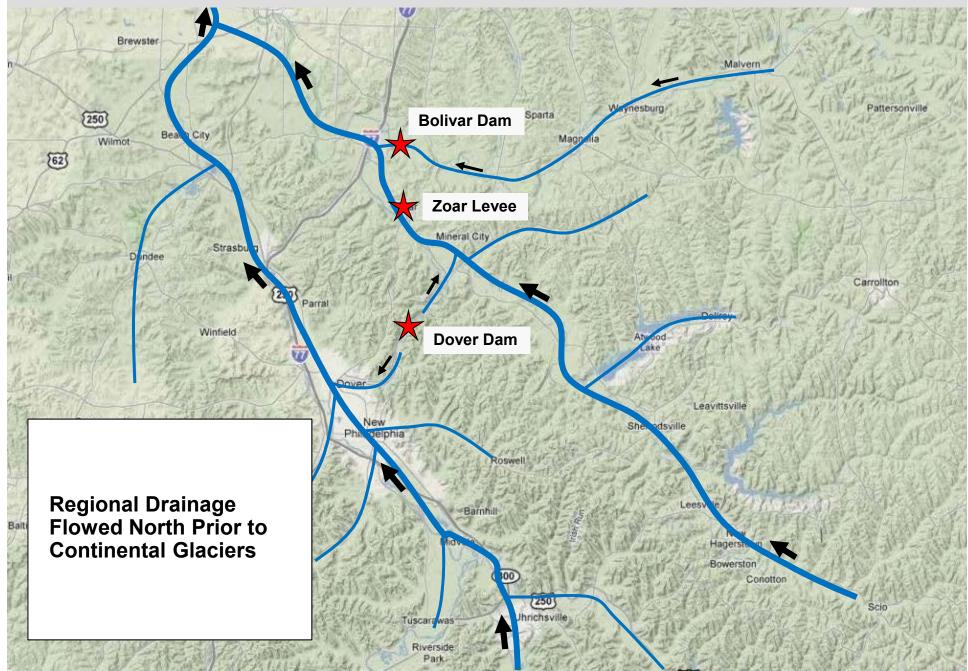
- Located near the ice margins of Illinoian and Wisconsin glacial periods
- Site geology Influenced by glacial lakes and outwash.
- Typically, +100' proglacial soil deposits within valley bottom.

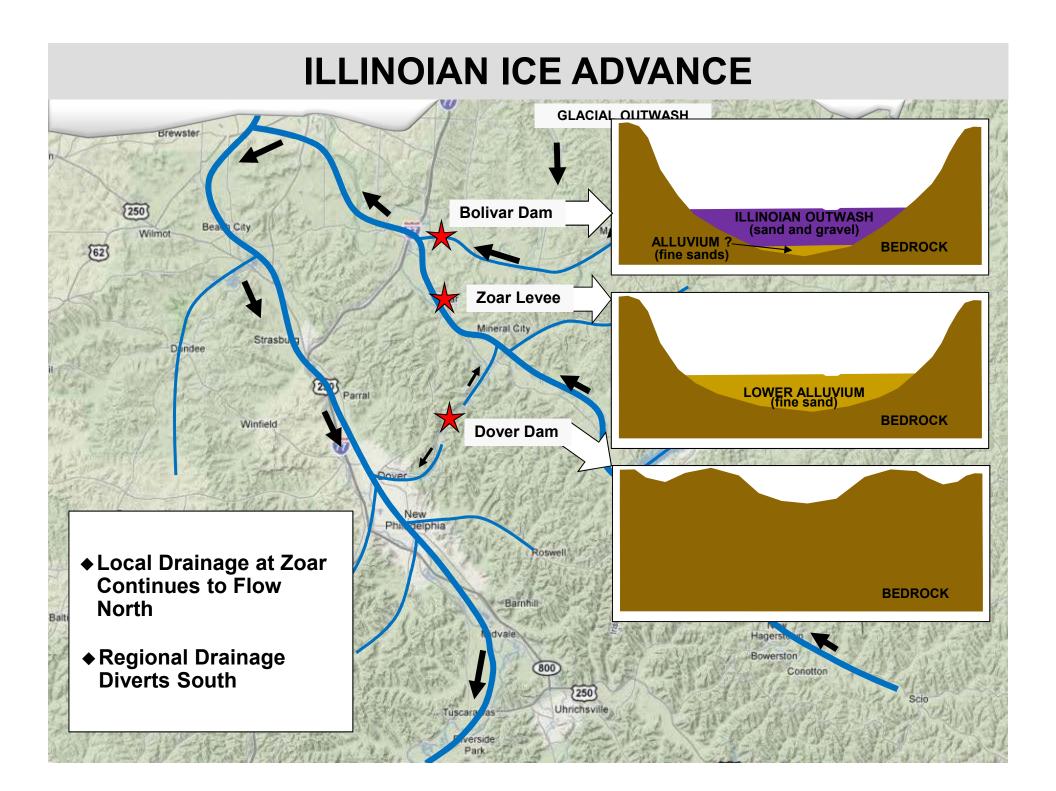


BUILDING STRONG®

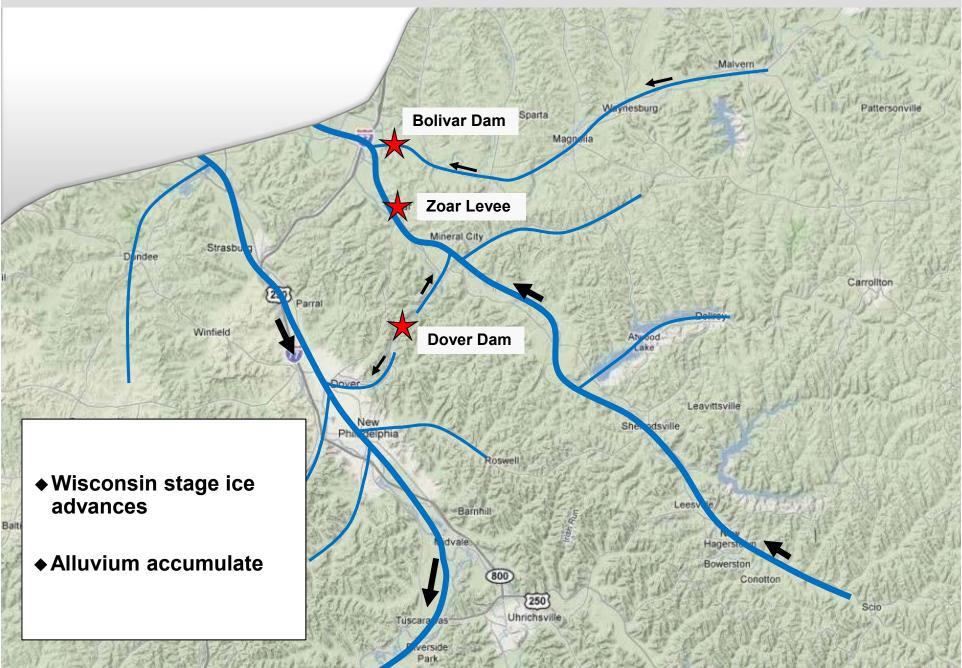


PRE GLACIAL DRAINAGE

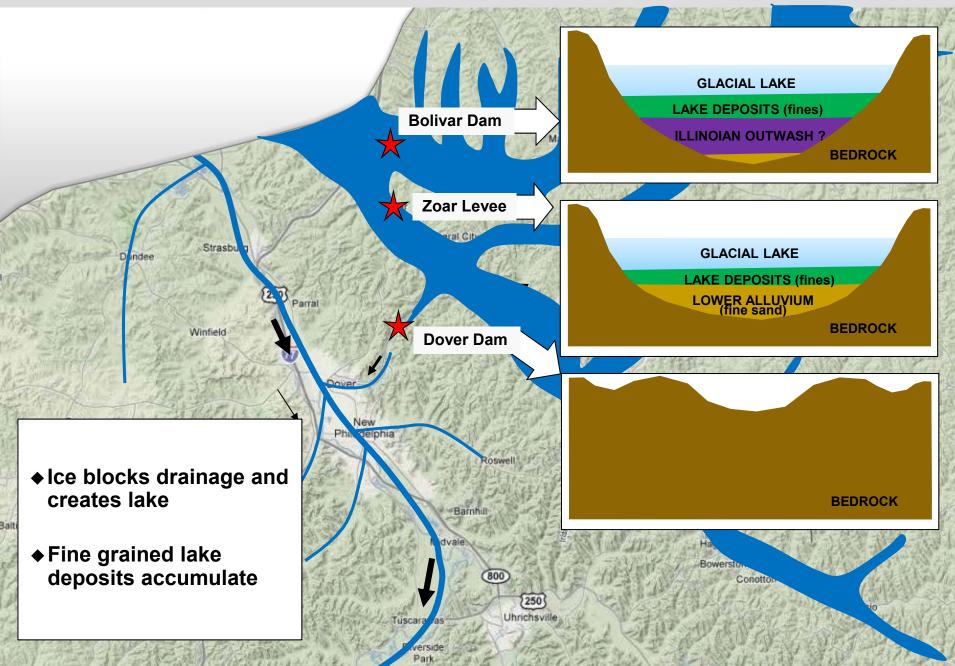




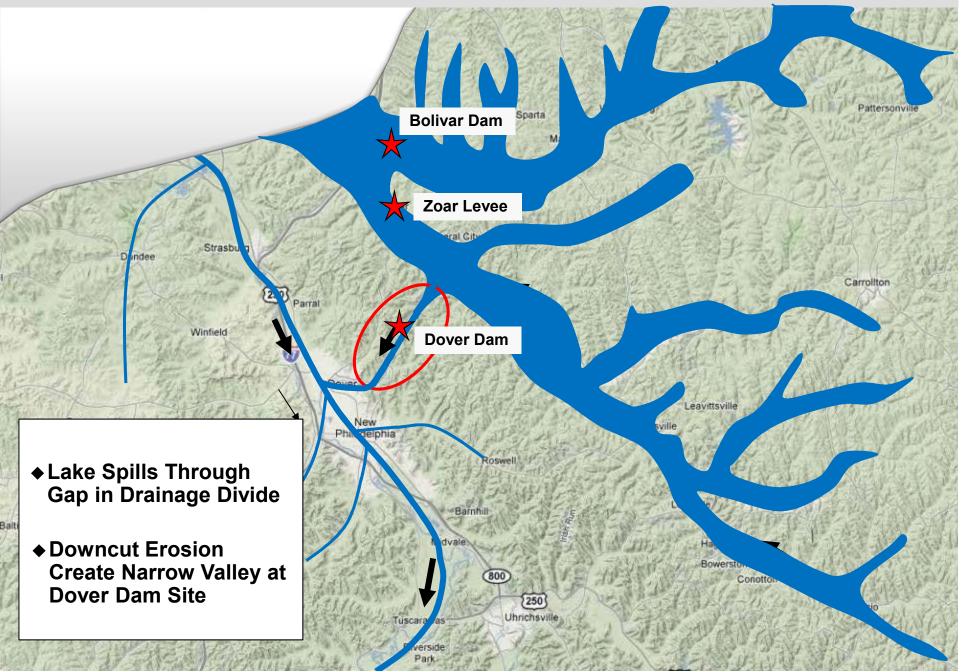
WISCONSIN STAGE ICE ADVANCE



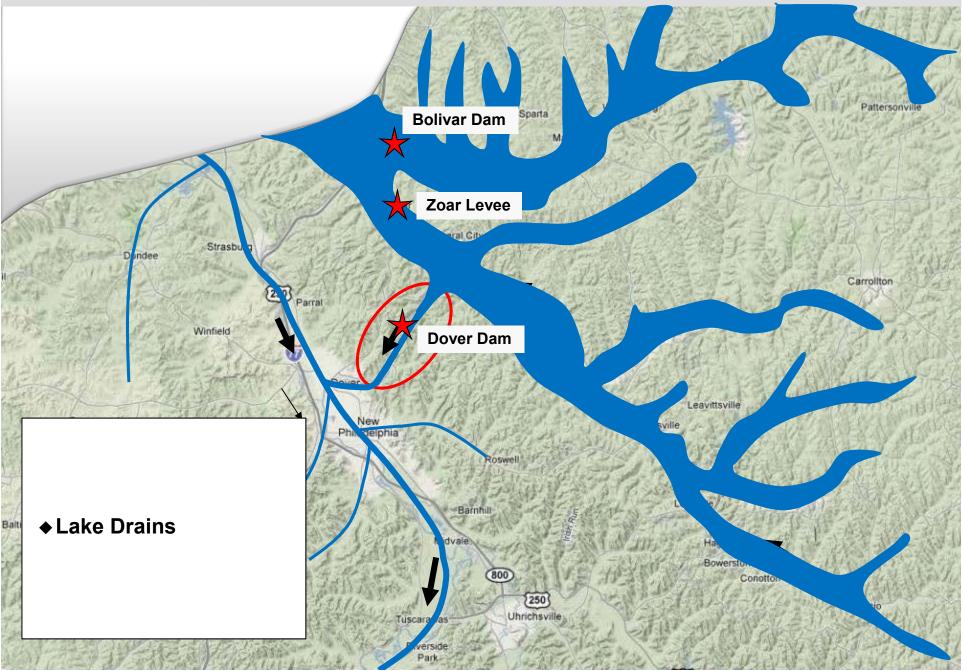
WISCONSIN STAGE – GLACIAL LAKE



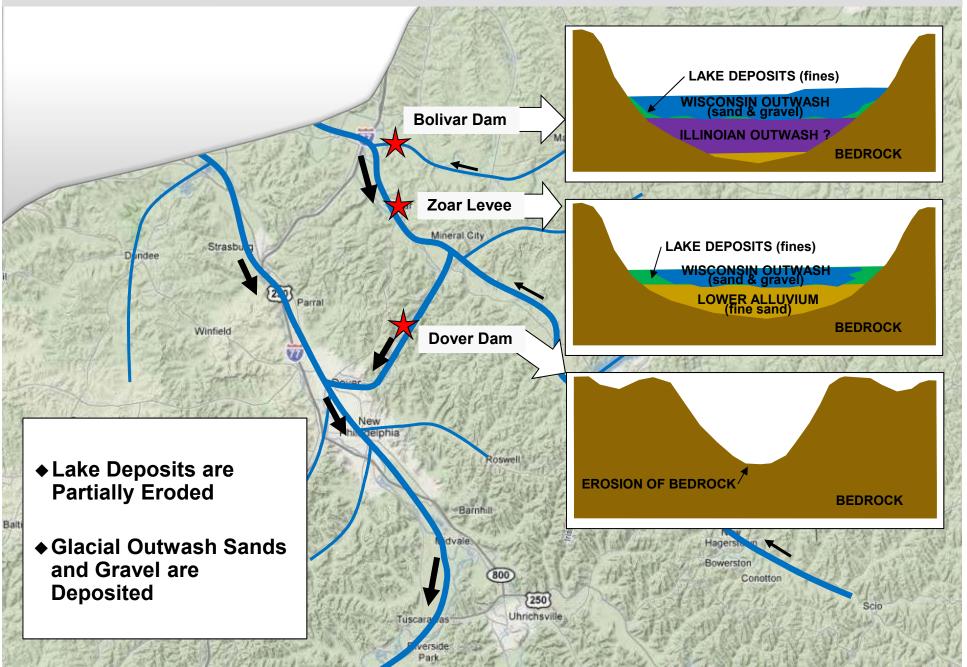
WISCONSIN ICE ADVANCE – GLACIAL LAKE



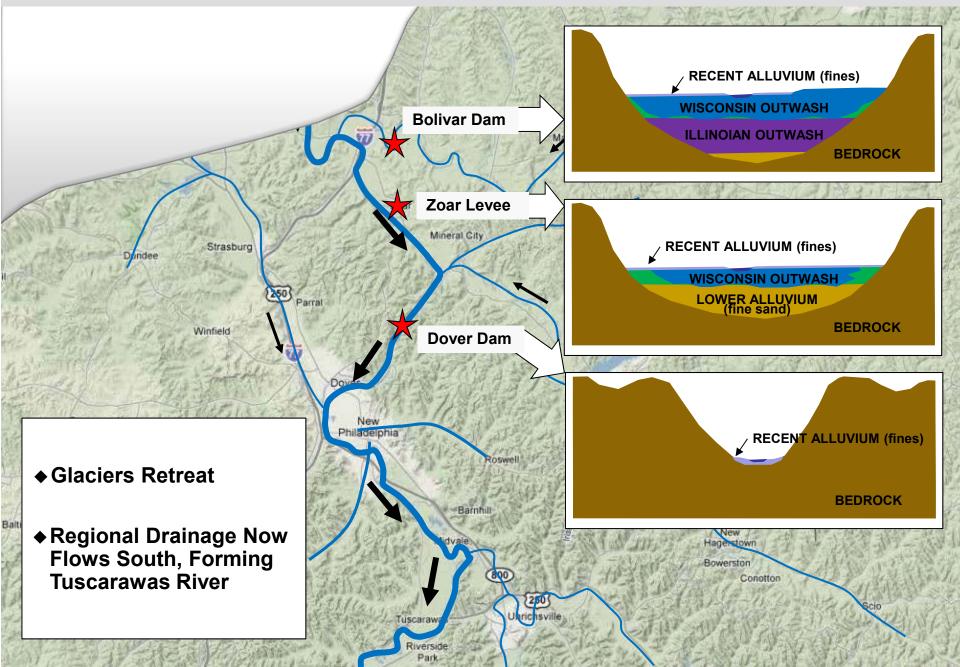
WISCONSIN ICE ADVANCE – LAKE DRAINS



WISCONSIN ICE ADVANCE – GLACIAL OUTWASH



CURRENT DRAINAGE CONDITION



TALE OF THREE PROJECTS - OUTLINE

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- **1. Potential Bedrock Sliding Failure**
- 2. Rock Anchor Design
- 3. Rock Anchor Installation
- C. Bolivar Dam (seepage barrier & grouting)

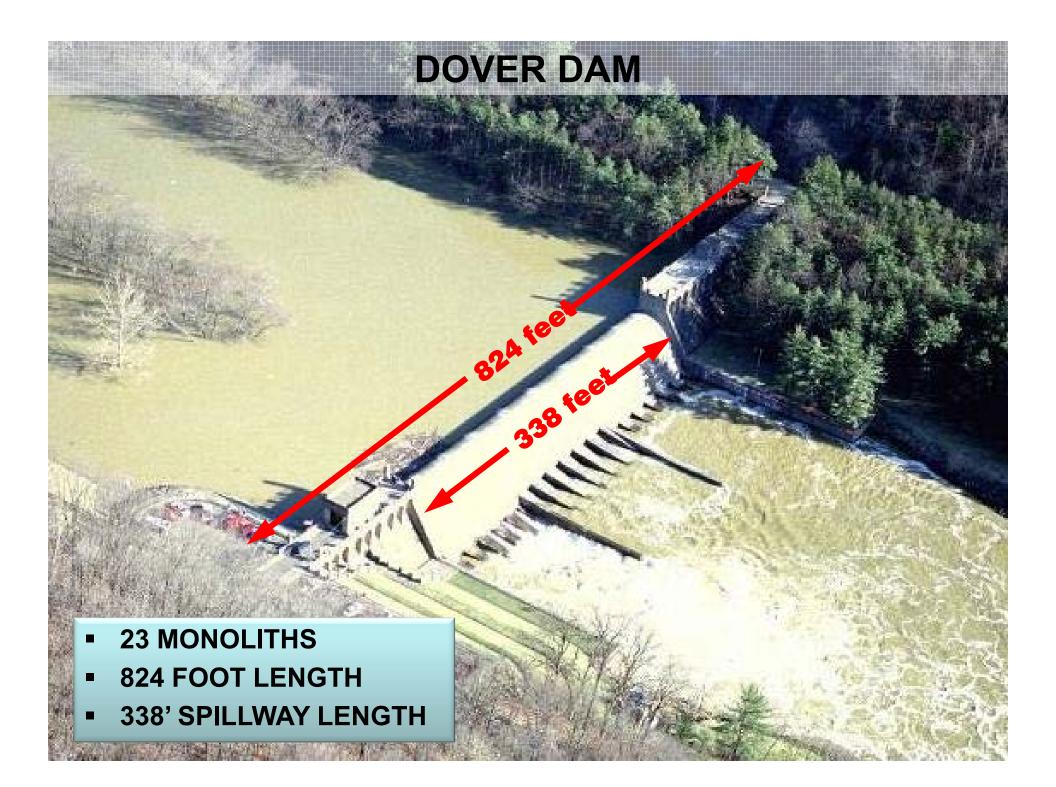
D. Zoar Levee (risk assessment)

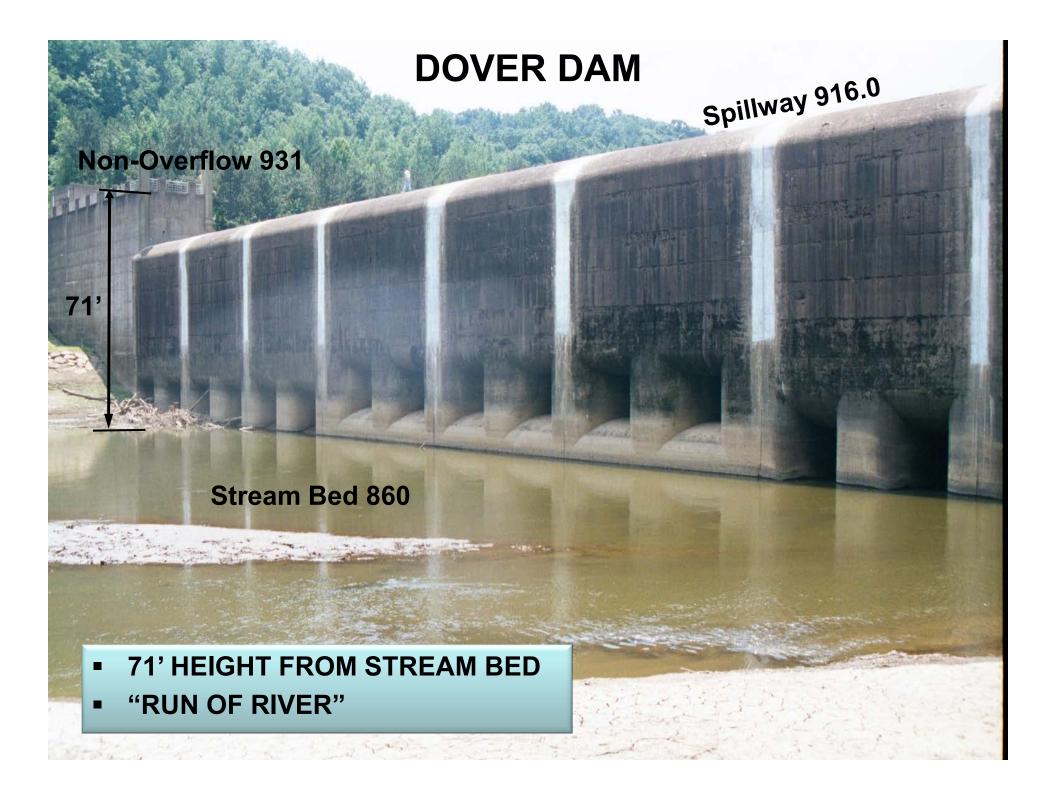


Tuscarawas River

CONSTRUCTION COMPLETED - 1938

- CONCRETE GRAVITY DAM
- FOUNDED ON BEDROCK





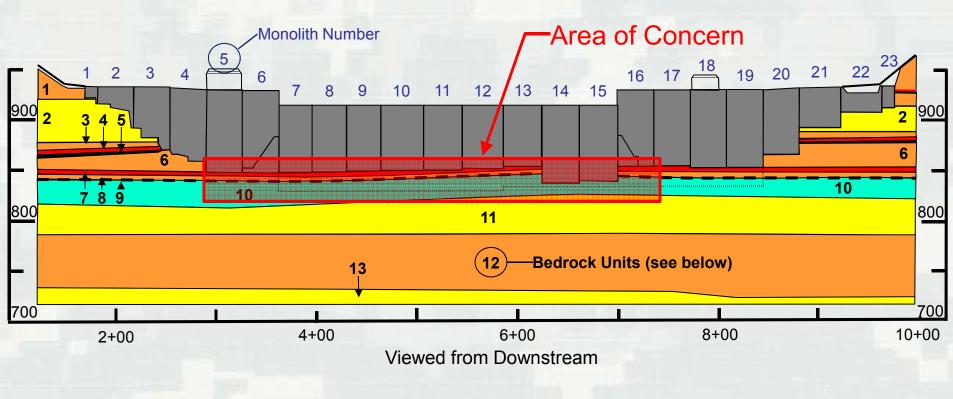
DOVER DAM – POOL OF RECORD, Jan 2005

Probable Maximum Flood el. 937

Pool el. 907.4

- Prior to spillway flow, the dam fails to provide protection against sliding
- PMF overtops dam creating downstream erosion and removal of passive wedge
 - Dam Safety Action Classification II (urgent)

GEOLOGIC PROFILE

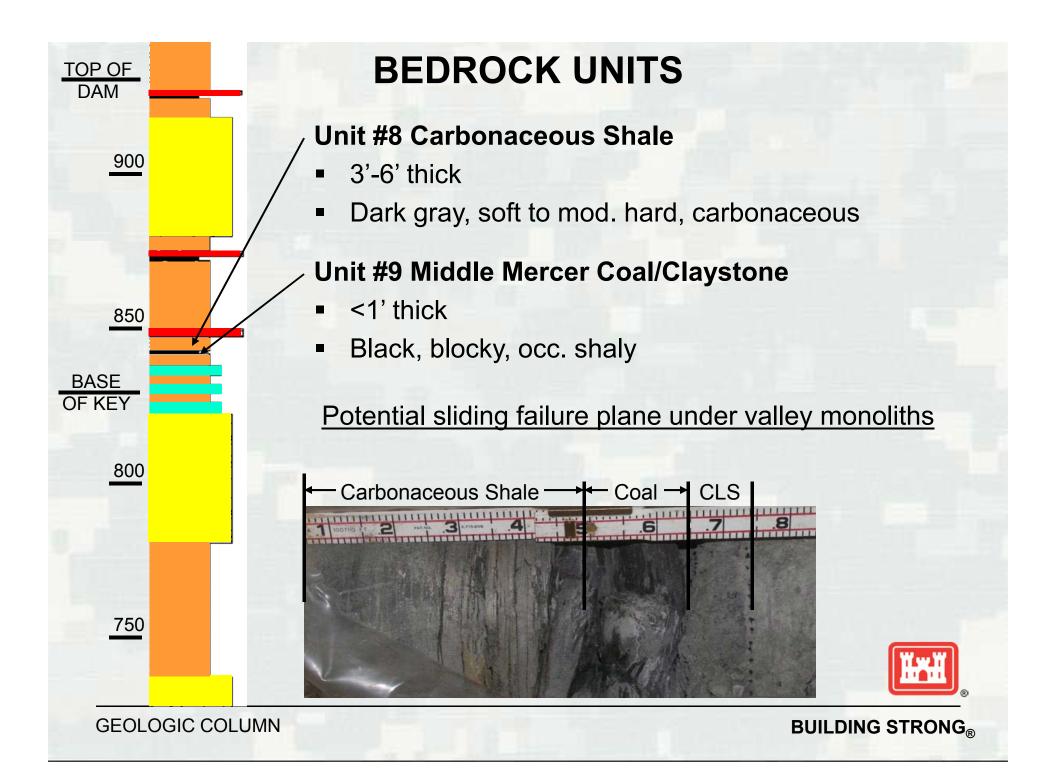


- 1. Upper Silty Shale
- 2. Upper Sandstone
- 3. Shale
- 4. Upper Mercer Limestone
- 5. Bedford Coal
- 6. Lower Silty Shale

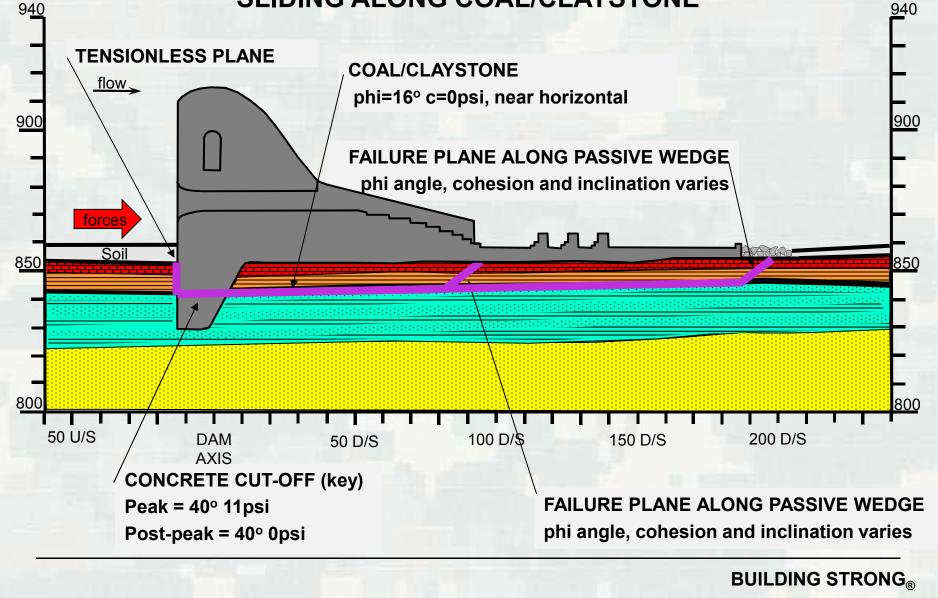
- 7. Lower Mercer Limestone
- 8. Carbonaceous Shale
- 9. Middle Mercer Coal/CLS
- 10. Interbedded Siltstone and Shale
- 11. Middle Sandstone
- 12. Interbedded Shales
- 13. Lower Sandstone

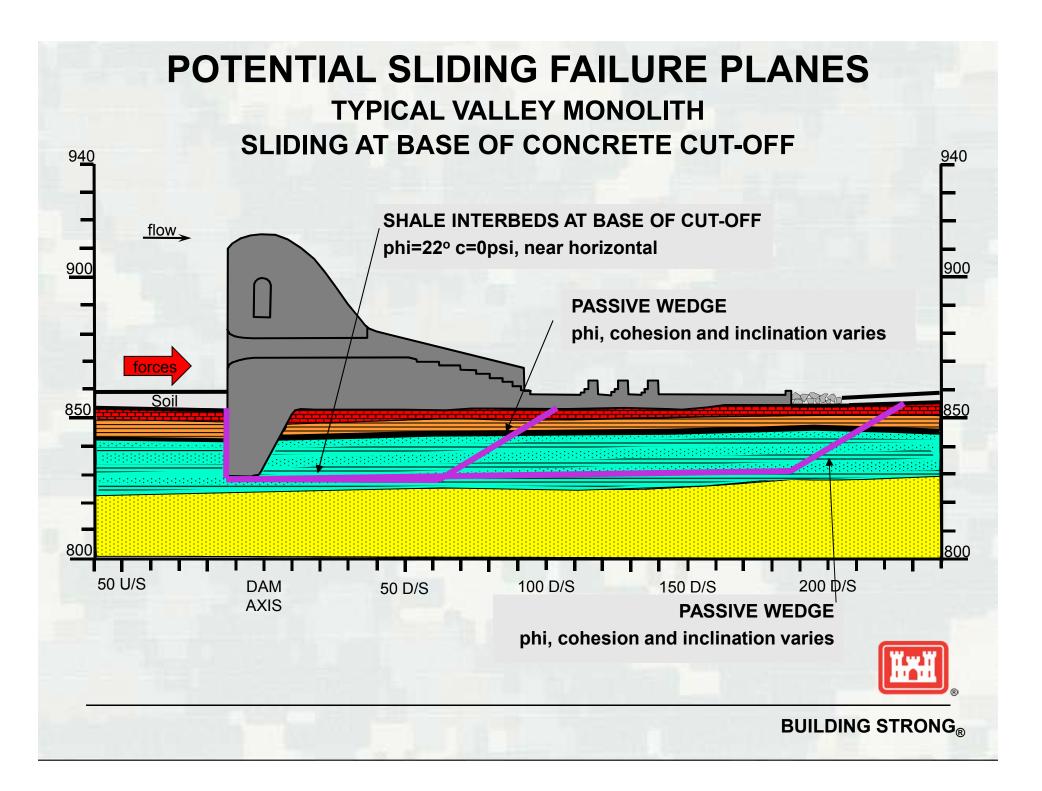


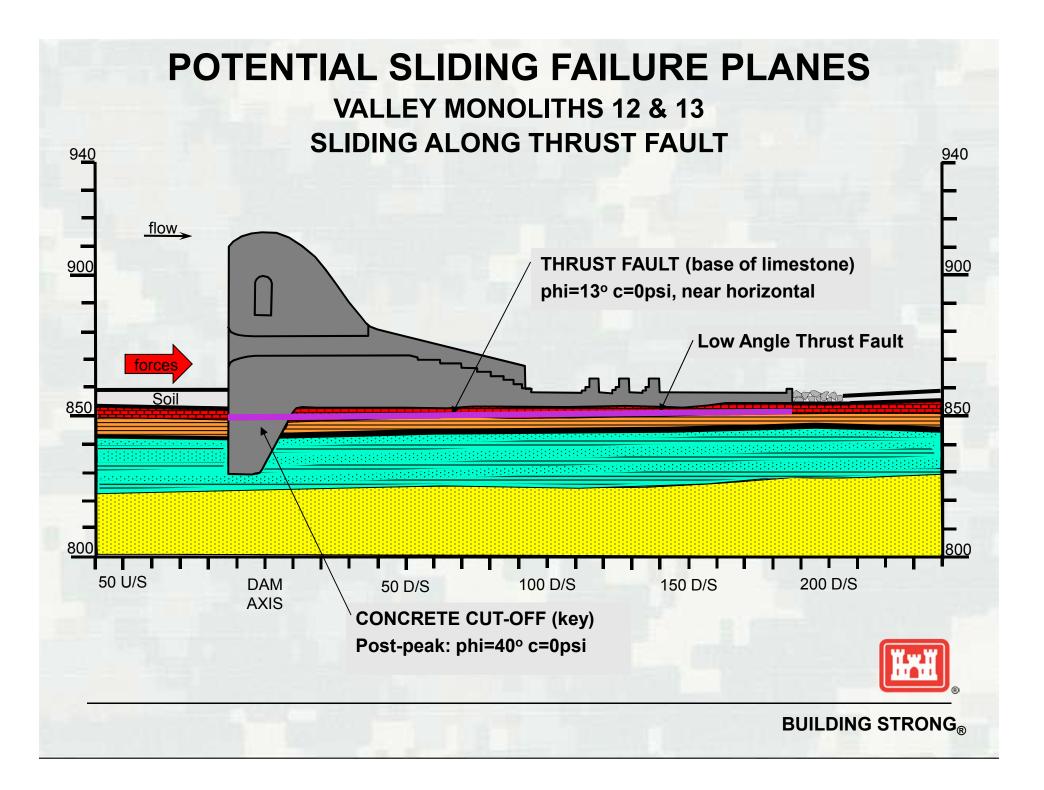
BUILDING STRONG®

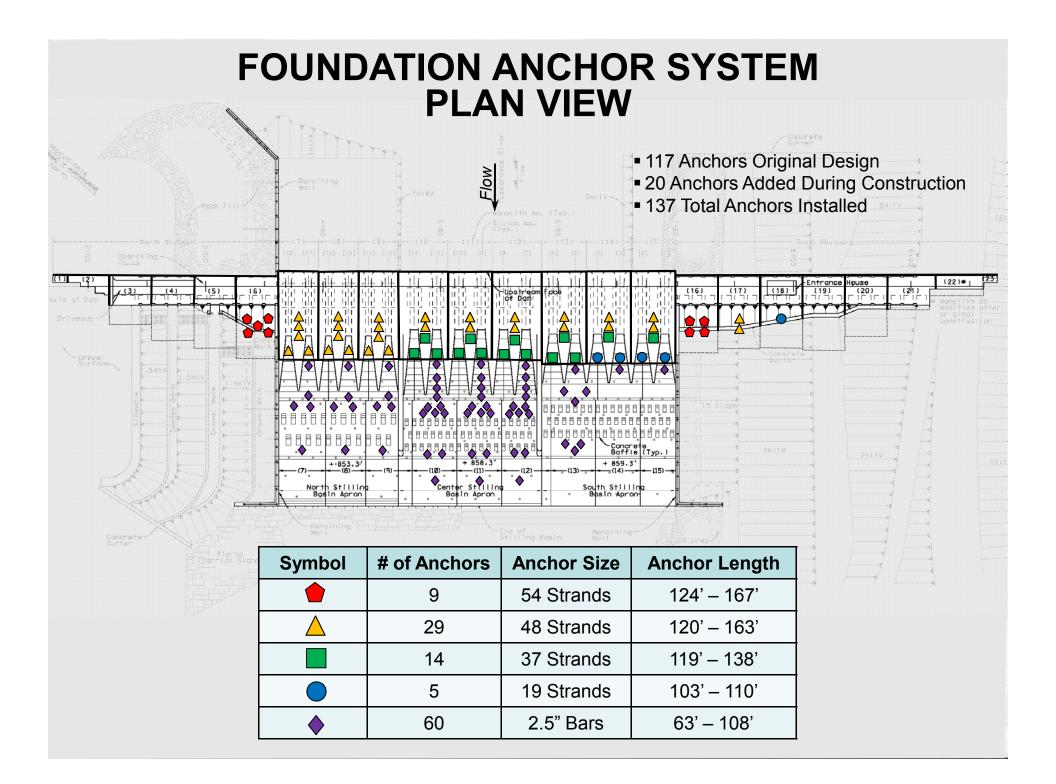


POTENTIAL SLIDING FAILURE PLANES TYPICAL VALLEY MONOLITH SLIDING ALONG COAL/CLAYSTONE

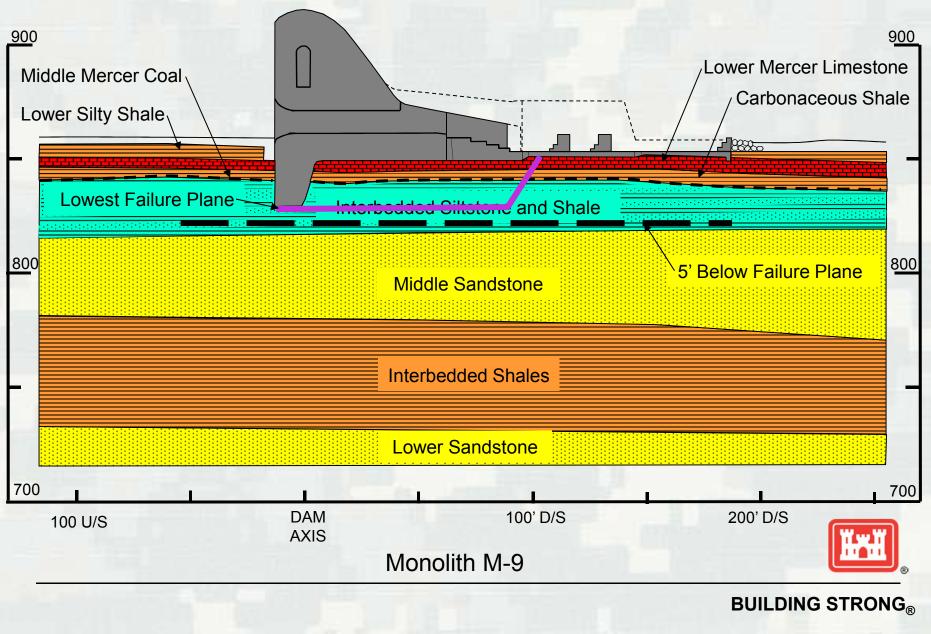


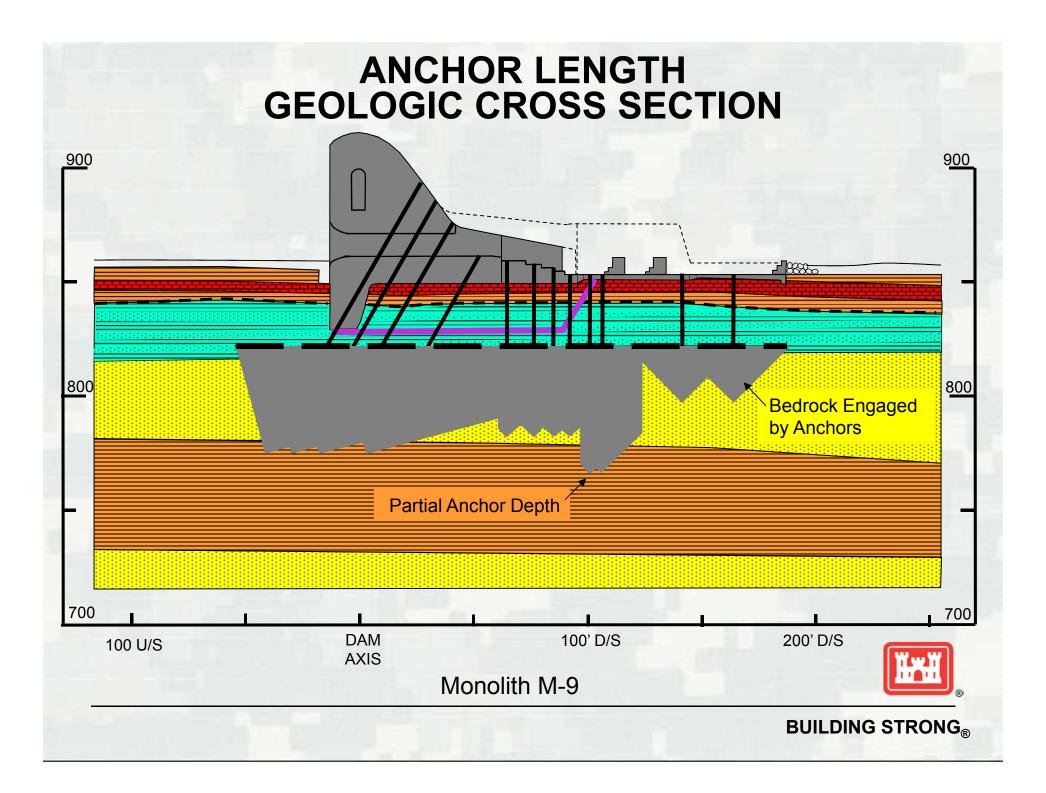


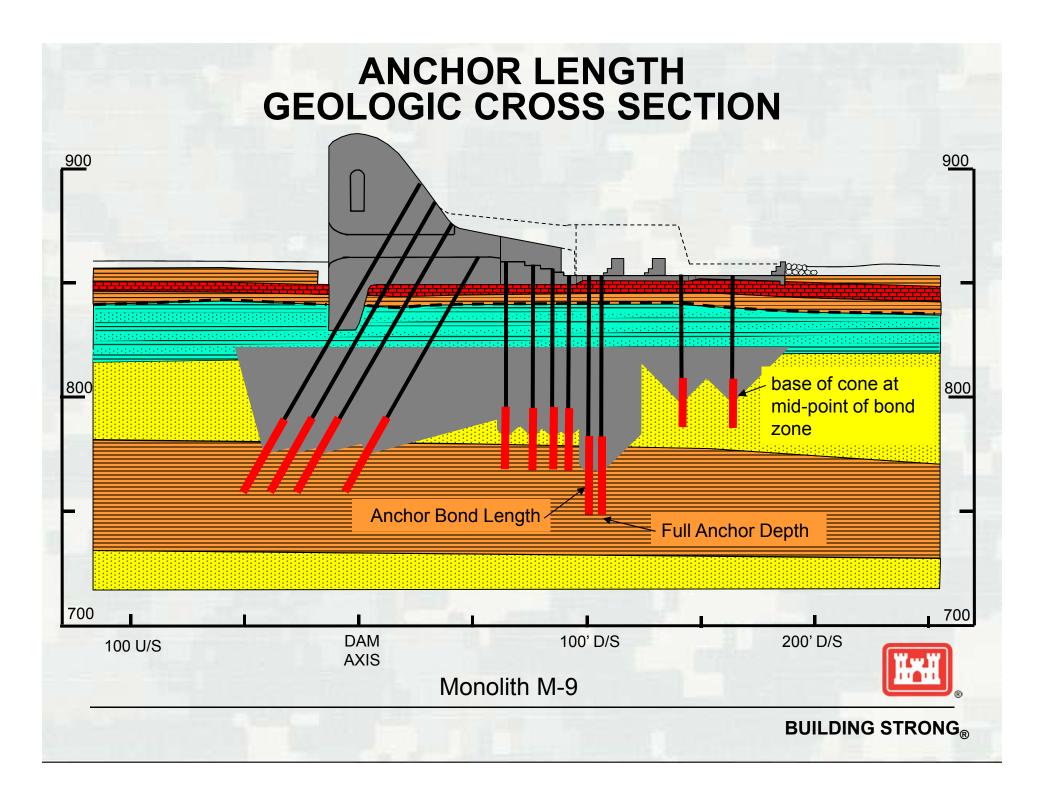




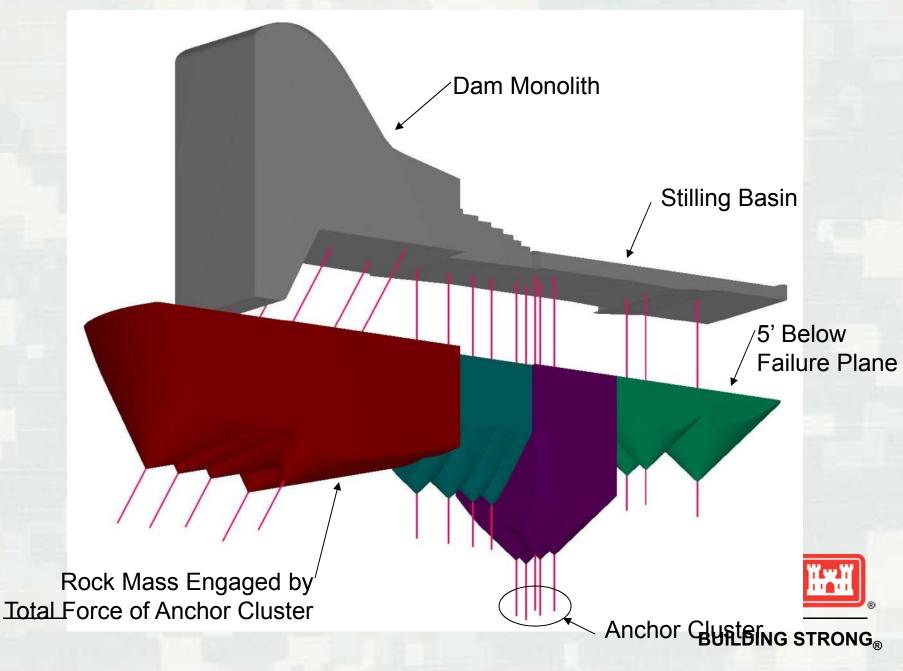
ANCHOR LENGTH GEOLOGIC CROSS SECTION







ANCHOR EMBEDMENT DEPTH

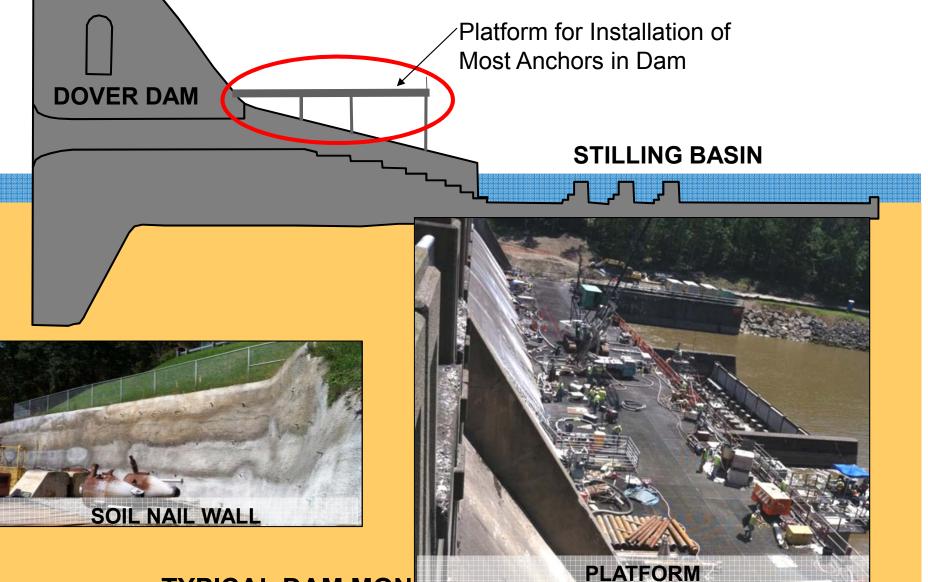


CONSTRUCTION

- Phase I was awarded to Brayman Construction Corp in Sep 2010
- Phase II was awarded to Brayman Construction Corp in Sep 2011
- Phase I completed in Aug 2013
- Phase II nearly all work was completed in Dec 2014
- Construction Cost (Phases I & II): approx. \$40 million
- Total Number of Anchors: 137

DOVER DAM TUSCARAWAS RIVER DOVER, TUSCARAWAS COUNTY, OHIO PLANS FOR DAM SAFETY	10 Sa	AYMAN CONSTRUCTION CORPORATION 00 John Roebling Way xonburg PA 16056 one: 724-443-1533	BRAYMAN construction
ASSURANCE PHASE I	DOVER, TUSCARAWAS COUNTY, (ЭНЮ	
		OR DAM SAFETY ANCE PHASE II	
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			BUILDING STRON

ANCHOR INSTALLATION – ACCESS (Dam)



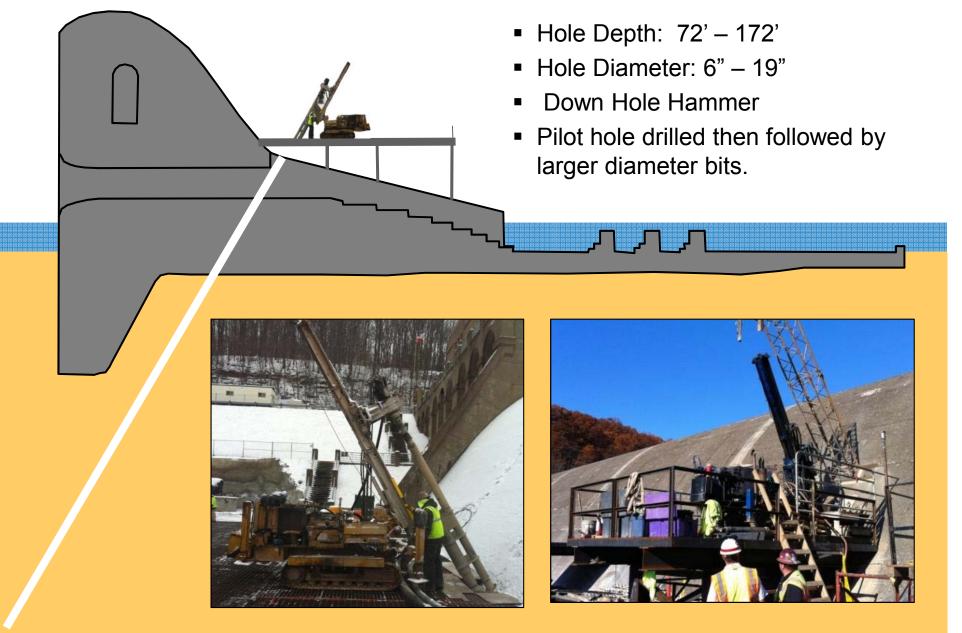
TYPICAL DAM MONDERN CROSS SECTION



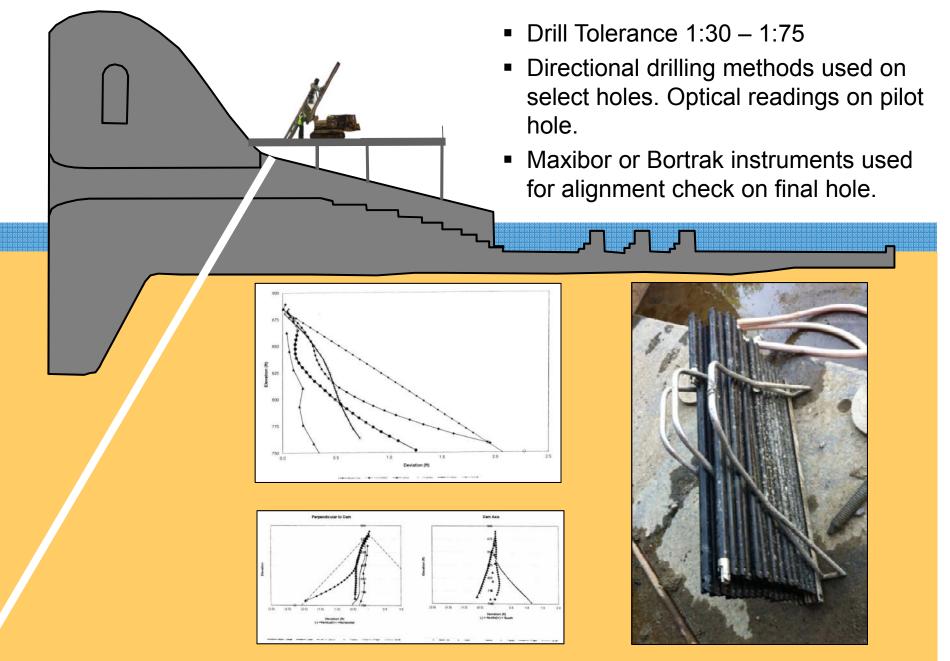
COFFER BOX

DEWATERED STILLING BASIN

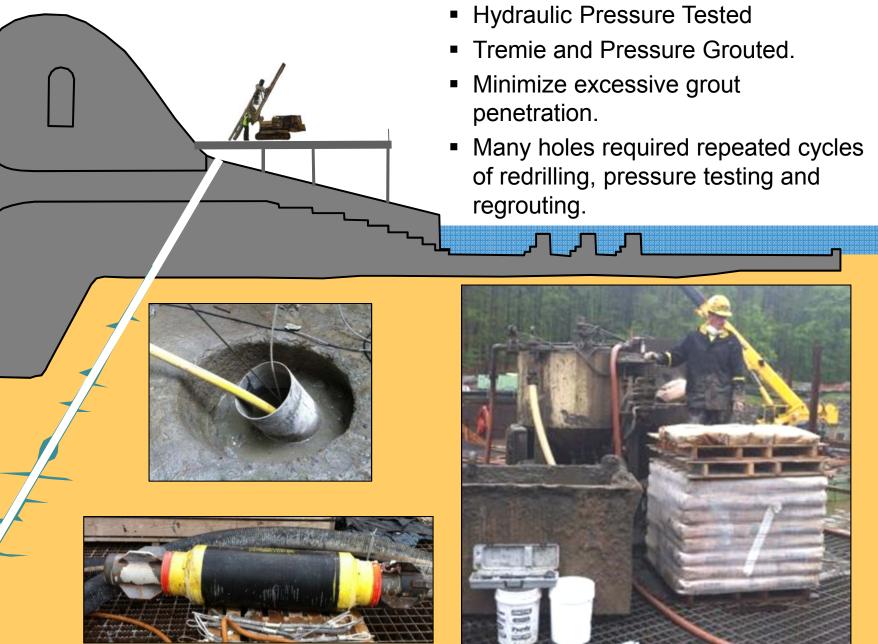
ANCHOR INSTALLATION - DRILLING



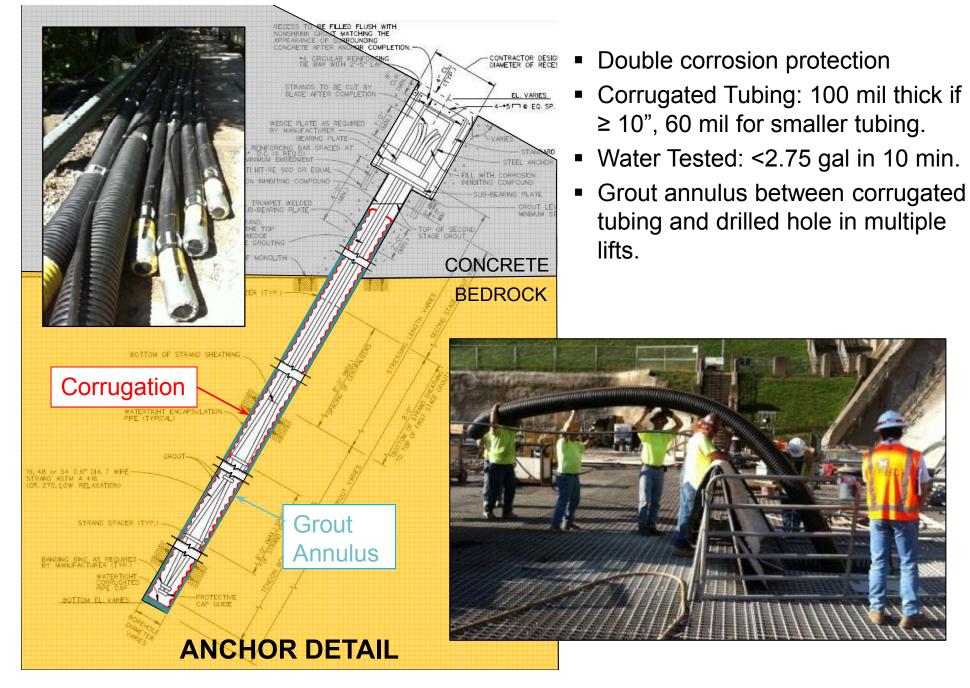
ANCHOR INSTALLATION – HOLE ALIGNMENT



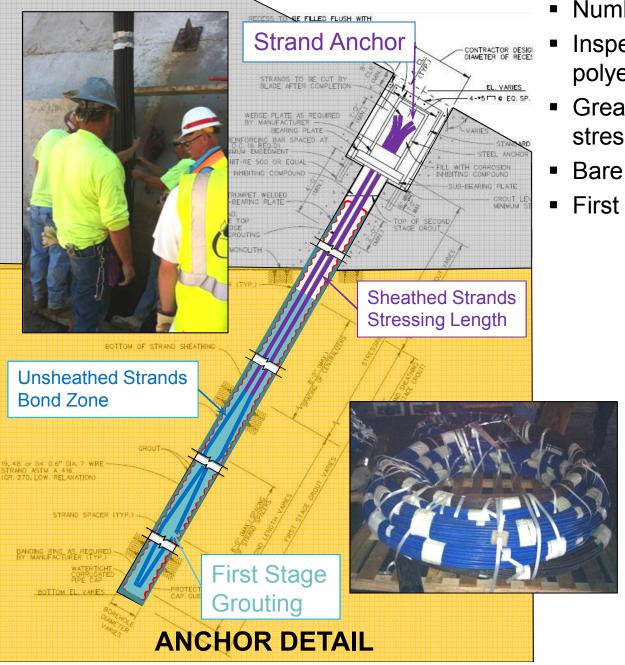
ANCHOR INSTALLATION - WATERTIGHTNESS



ANCHOR INSTALLATION – ENCAPSULATION



ANCHOR INSTALLATION – INSTALL STRANDS



- Number of Strands: 5 54
- Inspect and repair smooth polyethylene extruded strands.
- Greased and extruded strands in stressing length.
- Bare strands in bond length.
- First Stage Grouted



ANCHOR INSTALLATION – STRESSING

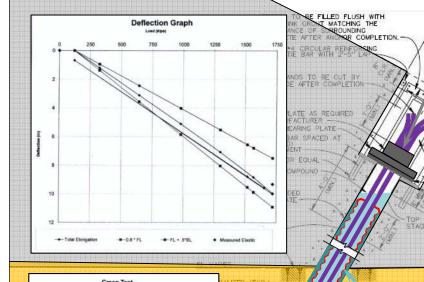
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EL. VARIES

GROUT LE

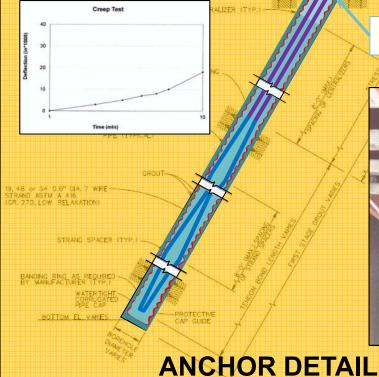
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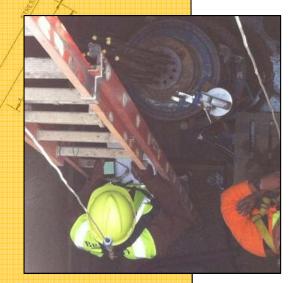


Wedge Plate & Bearing Plate

- Design Load: 60% of MUTS
- Test Load: 133% of Design Load
- Lockoff Load: 70% of Design Load
- Proof, Performance and Creep Tests in accordance with PTI.
- Second stage grouted.

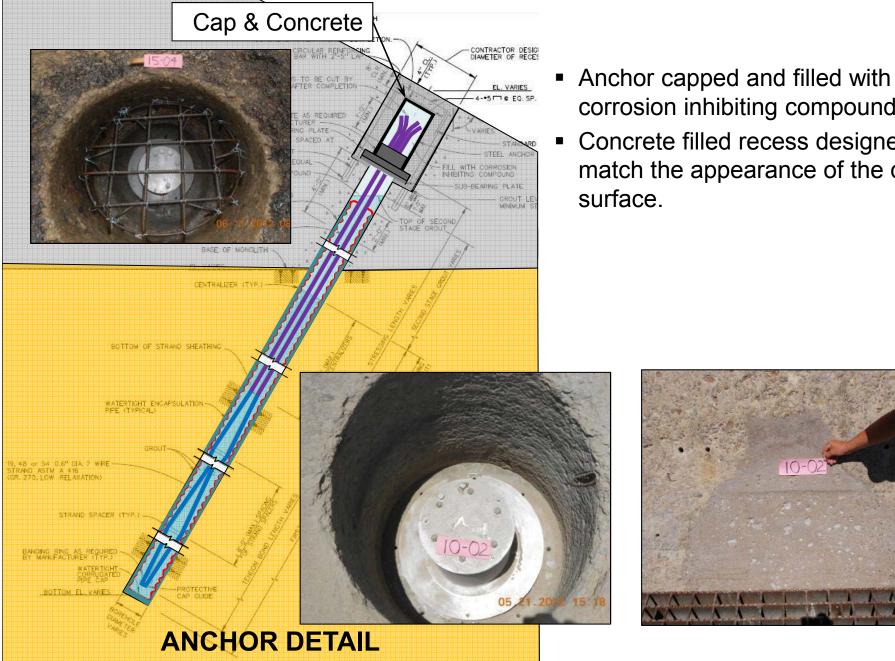


Second Stage Grouting





ANCHOR INSTALLATION – COMPLETION



corrosion inhibiting compound. Concrete filled recess designed to match the appearance of the dam

OTHER ASPECTS OF DOVER PROJECT





PARAPET WALL

DRILLED SHAFT FOUNDATION



STONE SLOPE PROTECTION





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CHALLENGES DURING CONSTRUCTION

- Multiple cycles of redrilling, pressure testing and regrouting anchor hole.
- Utilized different grout mixes, varied grouting pressures (safely), isolated zones of high grout takes with packers.
- Some anchors slightly exceeded deformation tolerance during creep tests.
- Extended creep test from 10 min to 60 min (PTI), additional liftoff tests at extended times (24 hrs, 48 hrs, 1 week), account for steel elongation based on elastic modulus of steel.
- Two anchors (48 & 37 strand), during lockoff/liftoff procedures, had several wedges that failed to properly engage, resulting in broken individual wires and complete 7-wire strand failure.
- Both anchors were replaced and an investigation was completed.
 Possible cause: wedge geometry, cleanliness of pockets, rust on teeth
- Stilling basin slab concrete was thinner than original drawings.
- Increased number of smaller anchors (5 strand) used to better distribute load.

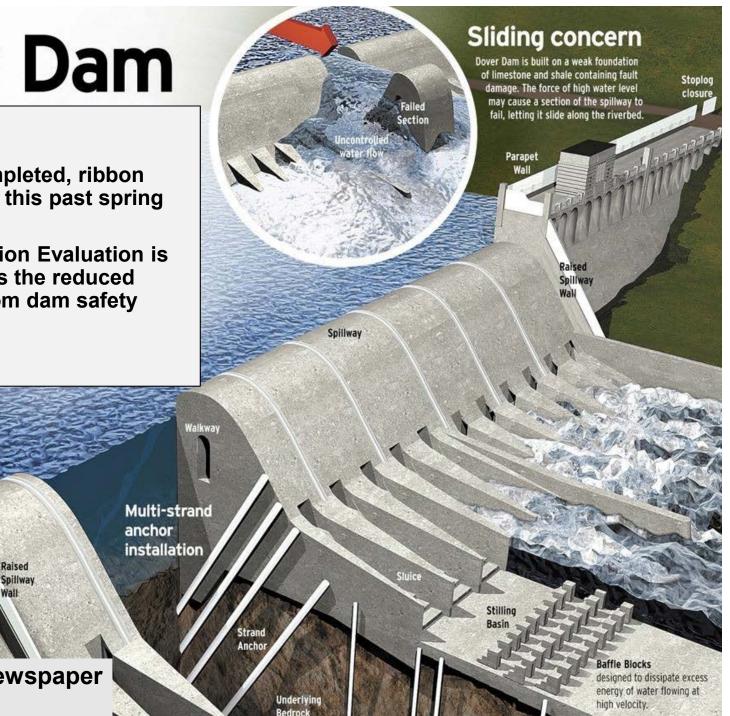
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Dover Dam

- Construction completed, ribbon cutting ceremony this past spring
- Post Implementation Evaluation is ongoing to assess the reduced risks resulting from dam safety modifications.

From Canton, OH newspaper "The Repository"

Parapet



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C. BOLIVAR DAM (seepage barrier & grouting)

- **1. Seepage Through Soil Foundation**
- 2. Seepage Wall Construction
- 3. Bedrock Abutment Seepage
- **4. Grout Curtain Construction**
- **D. Zoar Levee** (risk assessment)

BOLIVAR DAM

Dam Right Abutment)

Earthen Dam Founded on Glacial Outwash
Built in 1938
6,400' Dam Length
87' Dam Height (main)
"Run of River"

> Spillway Crest Elev. 962 feet

Tailwater El. 906 (backup from Dover Dam Pool)

Dam Left Abutment Dam Pool) Top of Dam wall Elev. 985.5 feet Elev. 985.5 feet

Dam (terrace embankment)

Pool of Record – El. 951.6 30 year event

Intake Structure

POOL OF RECORD – JAN 2005

SEEPAGE DURING FLOOD EVENTS



SEEPAGE DURING FLOOD EVENTS

Emergency Filter Placement on Terrace

Terrace Foundation Sand Eroded Out

Overflowing relief well nearing inundation by Dover Dam pool

10.000

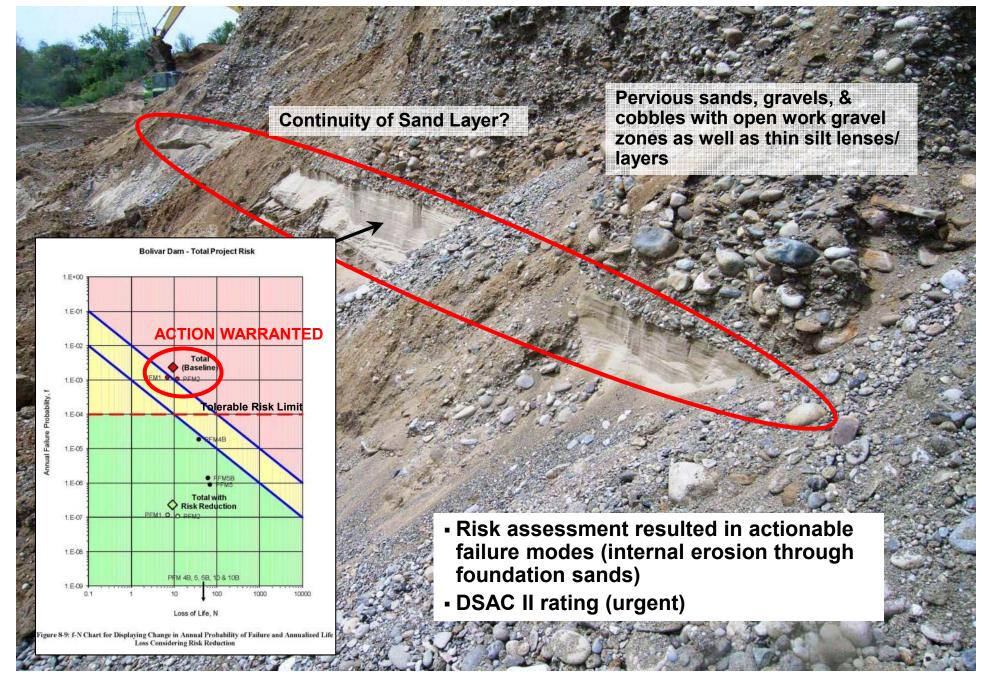
Artesian flow from piezometer even with extension

Flow through open joints in bedrock in left abutment of dam

DAM FOUNDATION - PROFILE



DAM FOUNDATION CHARACTERISTICS



SEEPAGE REMEDIATION MEASURES

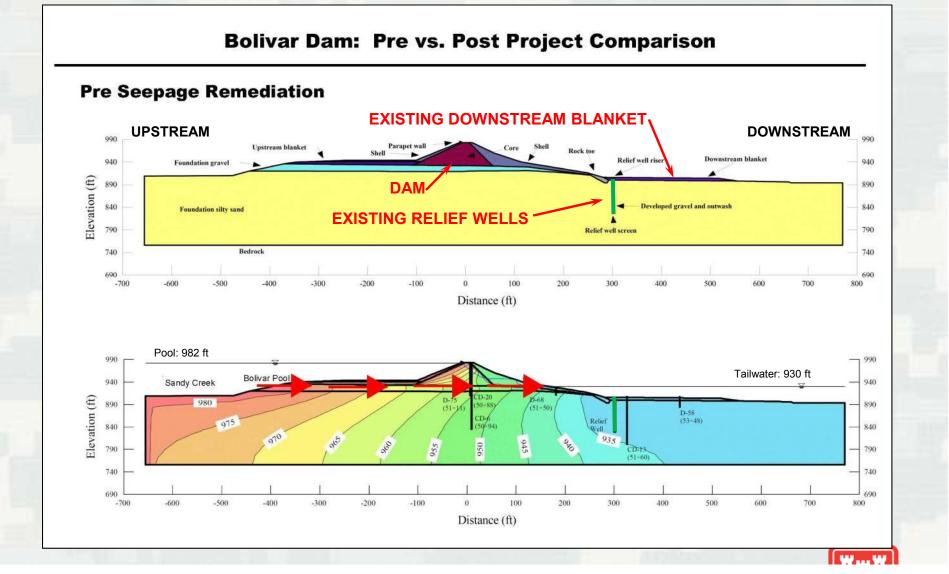
Dage Barr

Filter Berm Augmentation

Seepage Barrier (Ongoing)
Slope Filters (Complete)
Downstream Filter Berms (Complete)
Rehab Relief Wells (Complete)
ADAS (Ongoing)

Filter berm

SEEPAGE ANALYSIS – W/O SEEPAGE BARRIER

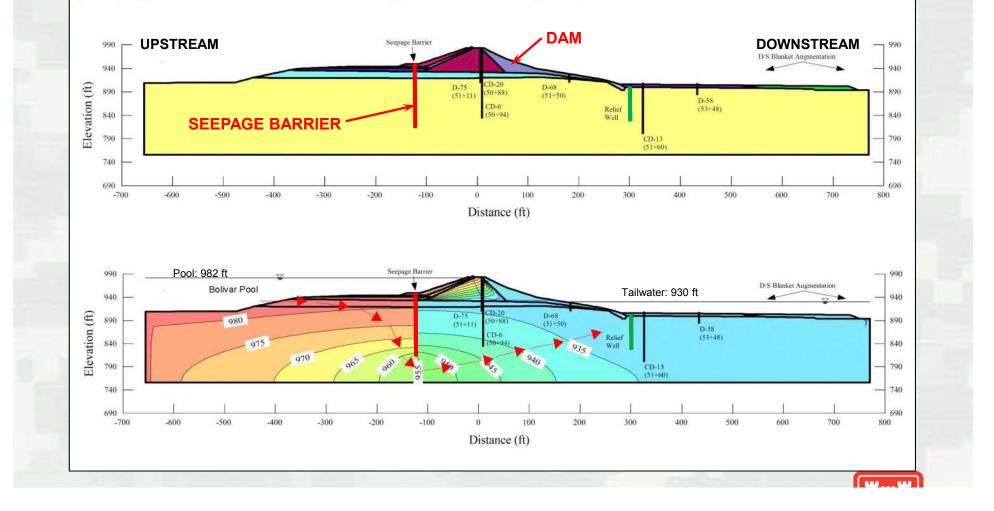


<u>Pre Seepage Remediation</u>: There is a direct path of seepage from Sandy Creek into the pervious foundation of the dam. The 1980's relief wells and blanket are somewhat effective in reducing head, extending the seepage path, and providing resistance to uplift but are not effective at all pool and tailwater conditions and locations below the dam.

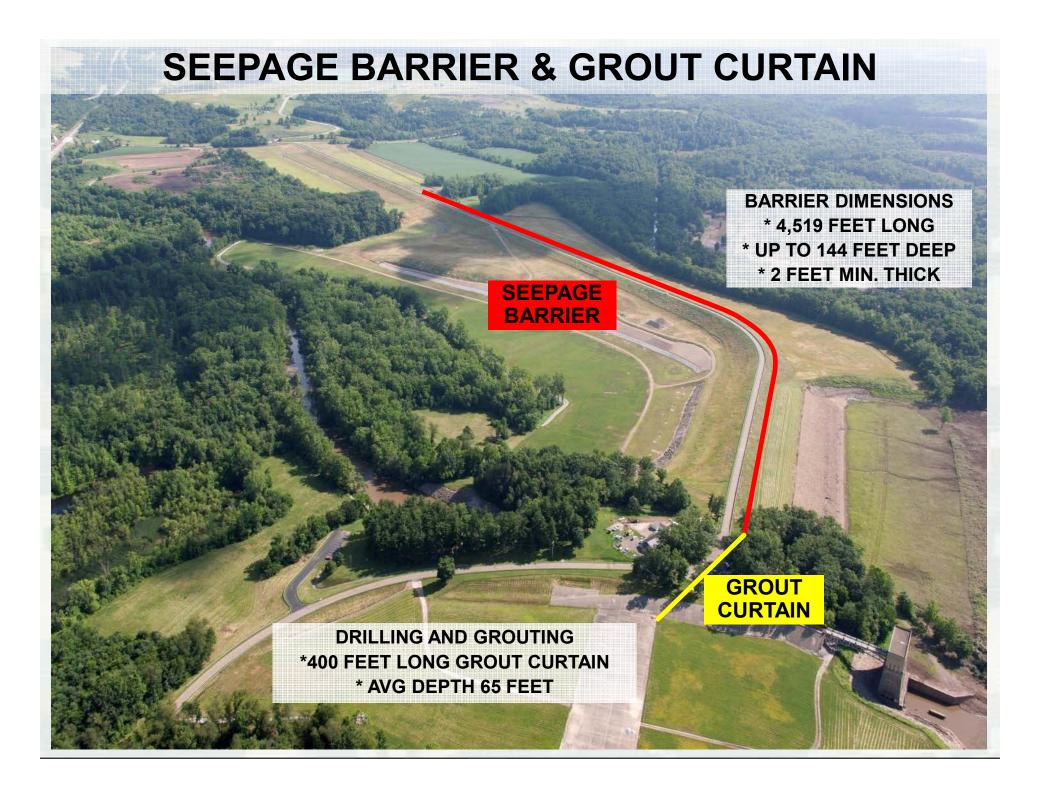
SEEPAGE ANALYSIS – WITH SEEPAGE BARRIER

Post Seepage Remediation

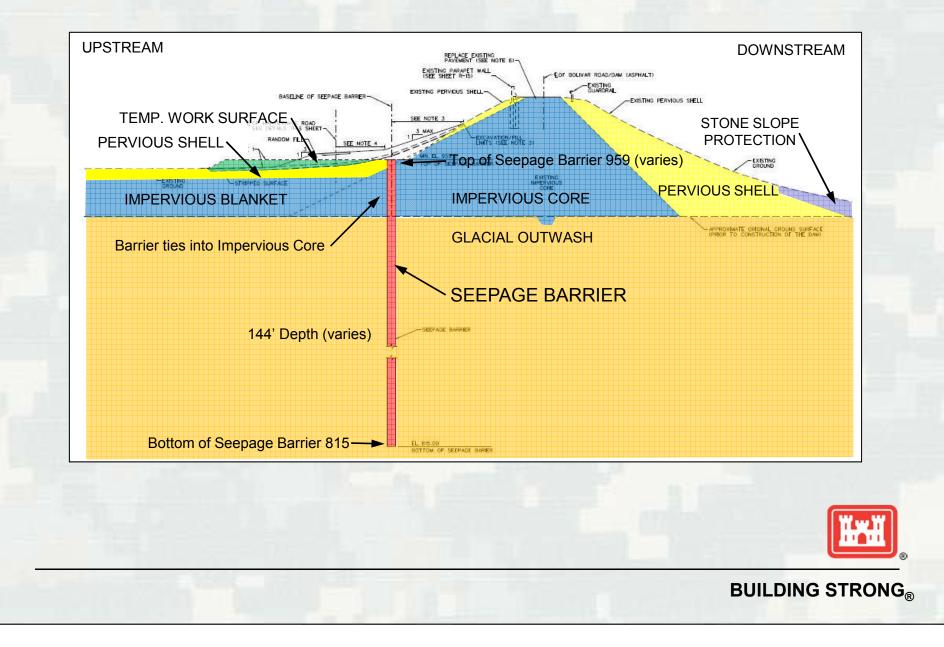
(seepage barrier & filter blanket augmentation complete)



<u>Post Seepage Remediation</u>: Seepage exit gradients are greatly reduced downstream of the dam and the potential piping pathway is cut off reducing the risk of failure of the project to an acceptable level.



SEEPAGE BARRIER - CROSS SECTION



CONSTRUCTION

- Performance based specs. Procured based on best value procedures.
 Firm fixed price contract.
- Contract awarded to Treviicos
- Panel method using hydromill with low strength concrete backfill
- Foundation drilling and grouting subcontracted to TerraFirm
- Construction Award Cost: \$44 million
- Notice to Proceed Date: May 2014
- Scheduled Completion Date: Feb 2017

US ARMY CORPS OF ENGINEERS HUNTINGTON DISTRICT		TREVIICOS	38 Third Avenue, 3 rd Floo Boston National Historic Park Charlestown, MA 02129
SANDY CREEK OF TUSCARAWAS RIVER BOLIVAR, OH BOLIVAR DAM	FEBRUARY 2014	SOUTH	Tel: 617-241-480 Fax: 617-241-480
CONSTRUCT SEEPAGE		TERRA CONSTRUCTI 8334 Ruby Avenue - Kansas	ION, LLC
PROJECT MUMBER 20108 AG-MINISTER CONTRACTIONAL WER237-H-C-0001	THE RELECT WAS DESIGNED BY THE HANTINGTON DETRICT OF THE U.E ARM CODENS OF EXOMETION DESIGNATIONS OF ROVENULS APPEAR ON THESE PROJECT DOCLARDED WITHIN THE SCORE MATCHING ON THESE PROJECT DOCLARDED BY ON THO HEIDS MATCHING DESIGNATION MATCHING DESIGNATION MATCHING DESIGNATION TO A MATCHING DESIGNATION THE A MATCHING DESIGNATION Construction Design		

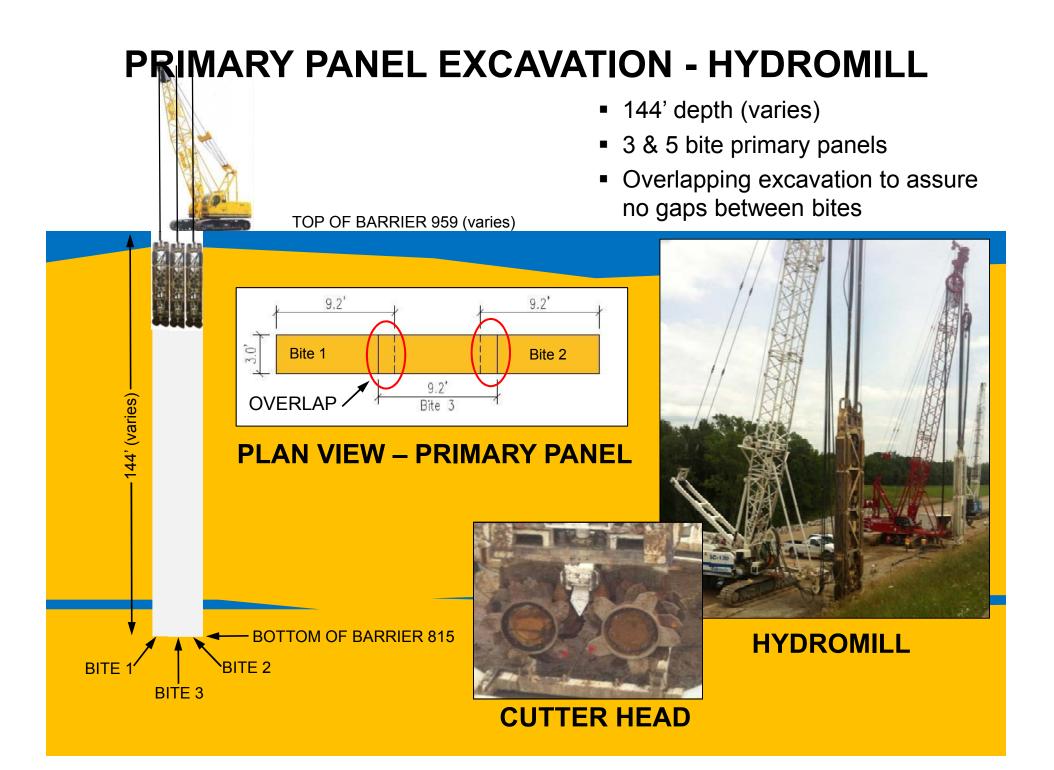
BARRIER WALL CONSTRUCTION - GUIDE WALL



SEEPAGE BARRIER – CONCEPTUAL PROFILE ALONG CENTERLINE (looking upstream - not to scale)

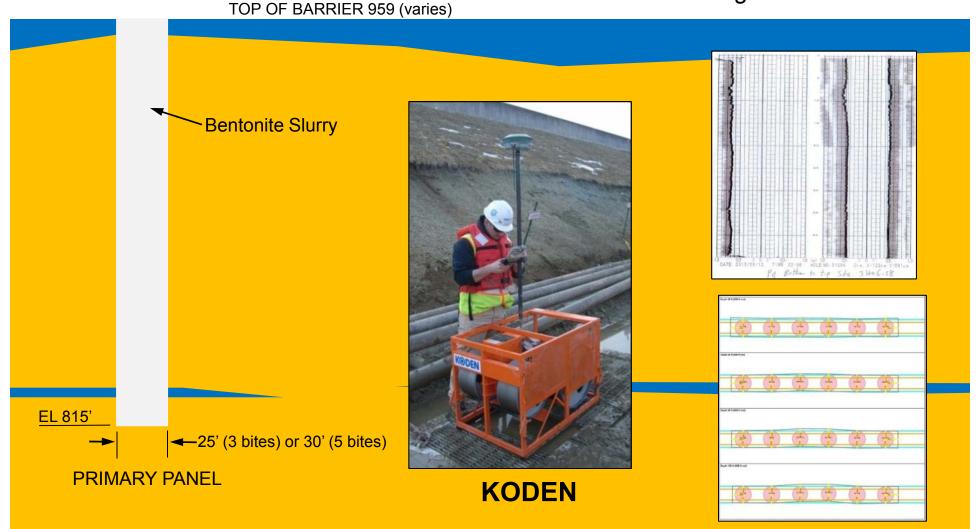






SURVEY PANEL ALIGNMENT

- Koden used to measure verticality and panel thickness
- Multiple measurements determine barrier wall alignment



PANEL BACKFILL

Tremie Placement

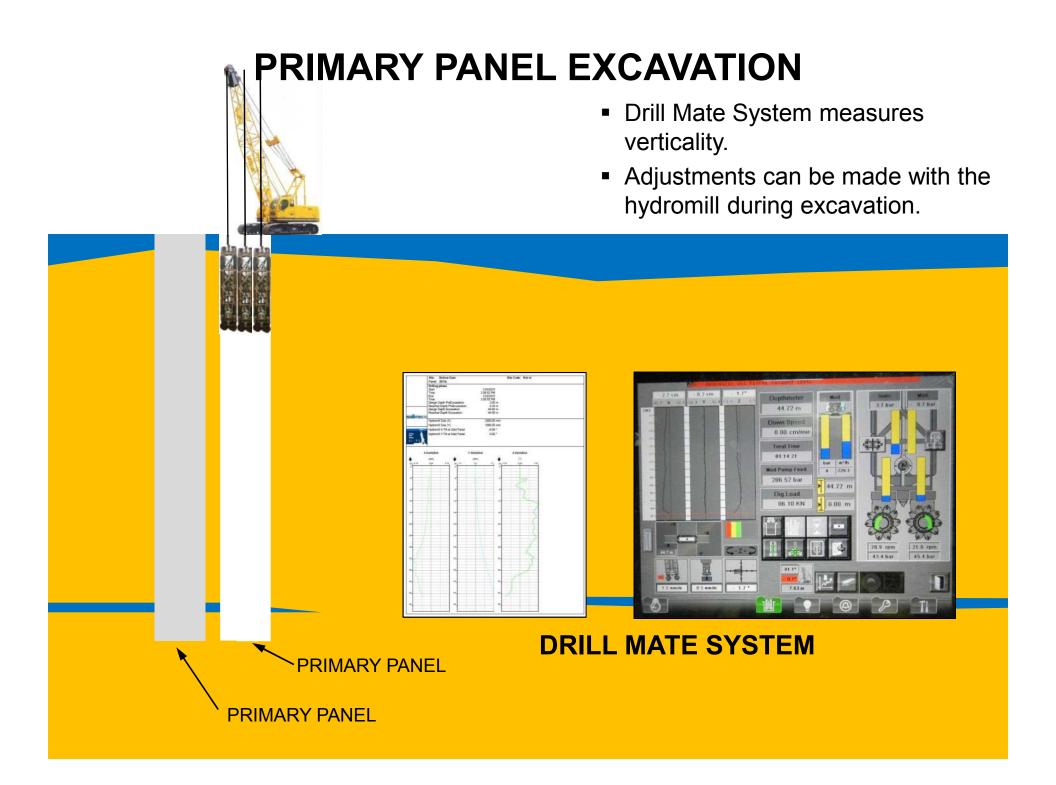
- Continuous and homogenous
- Minimum UCS 750 psi at 28 days (based on 10 point moving average with no test below 500 psi)
- Plastic, high slump concrete mix (not specified)



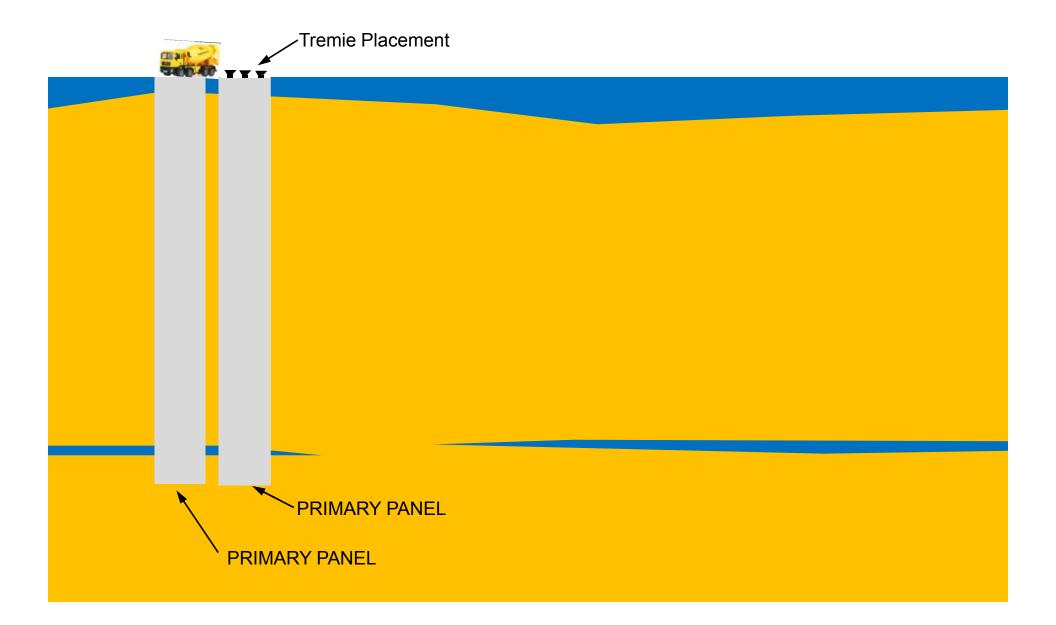




PRIMARY PANEL



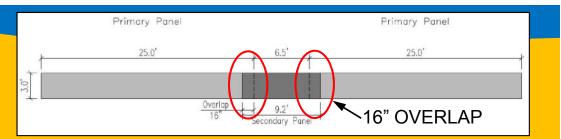
PRIMARY PANEL BACKFILL



SECONDARY PANEL EXCAVATION & CLEANING

PRIMARY PANEL

- Koden measurements taken
- Clean sidewalls of bentonite buildup
- Replace bentonite slurry prior to backfill

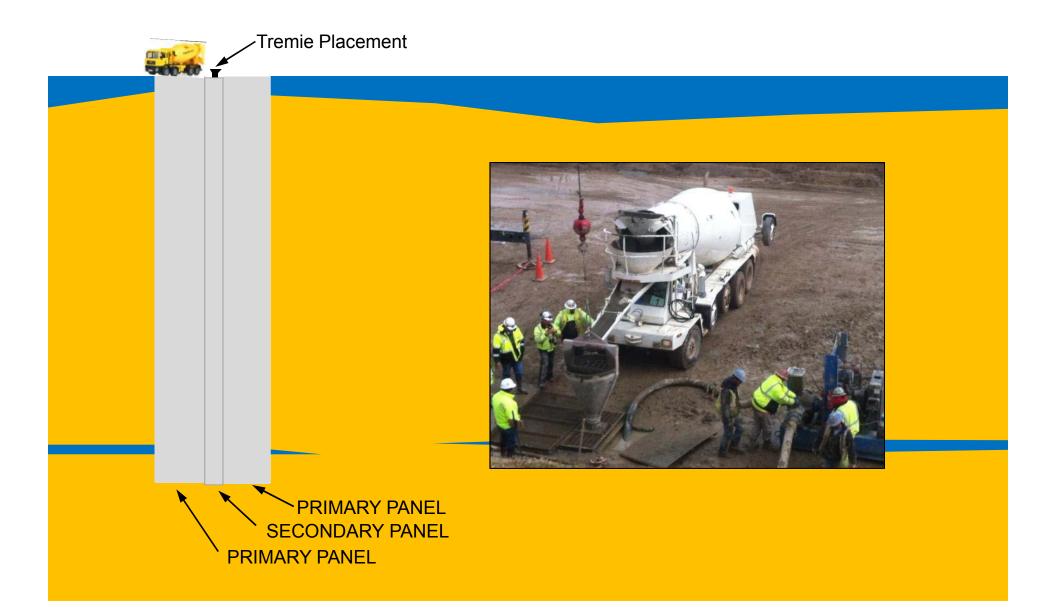


PLAN VIEW PRIMARY & SECONDARY PANELS



CLEANING PANEL SIDEWALLS

SECONDARY PANEL BACKFILL



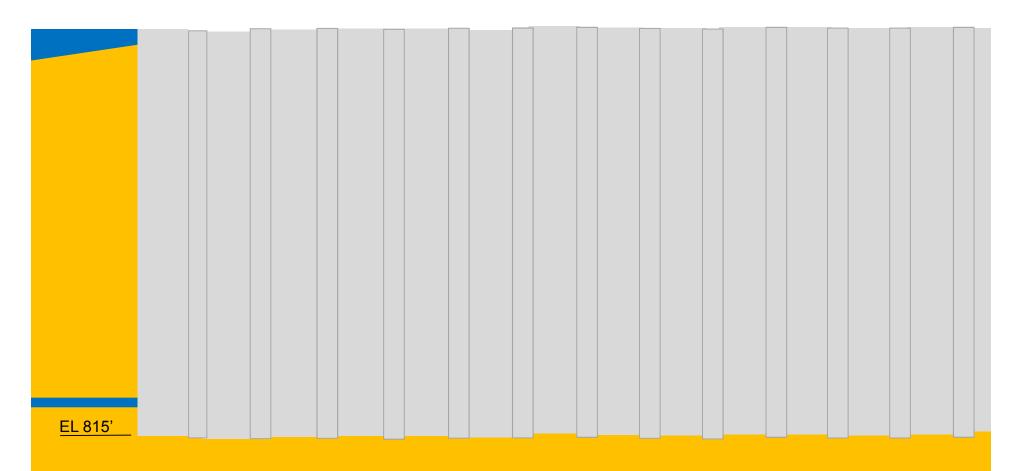
DEMONSTRATION SECTION

- Verification Drilling with down-holecamera.
- In-place permeability ≤1 x 10⁻⁶ cm/s at 28 days.



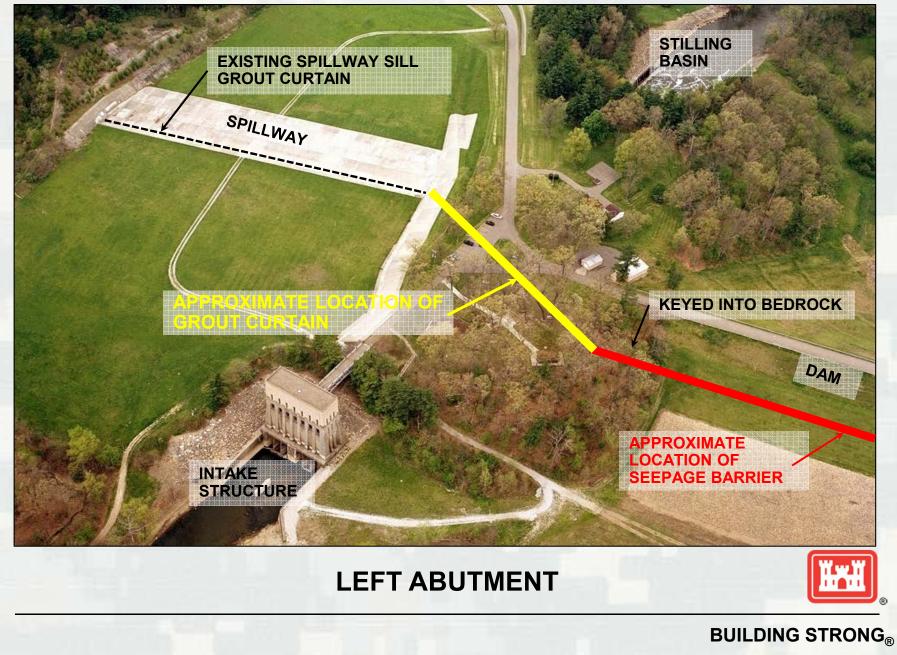
VERIFICATION DRILLING

SEEPAGE BARRIER WALL COMPLETION



4,519' TOTAL LENGTH -----

GROUT CURTAIN - LOCATION



LEFT ABUTMENT – BEDROCK SEEPAGE







1991 FLOOD EVENT

2005 FLOOD EVENT

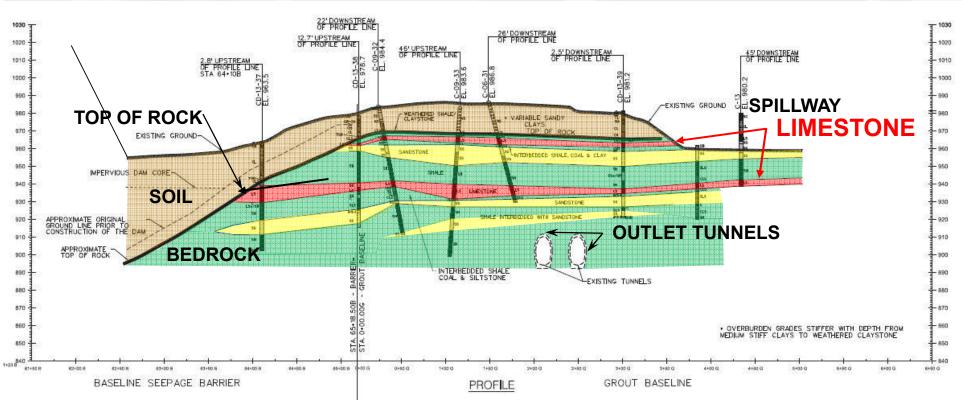


LOCATION ABOVE STILLING BASIN

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LEFT ABUTMENT – GEOLOGY

- Soil: (colluvium fines w/ rock frag.) 16' thick
- Bedrock: Near horizontal, interbedded, sedimentary bedrock
- Two thin (3'-5' thick) limestone units (Upper and Lower Mercer Limestone)



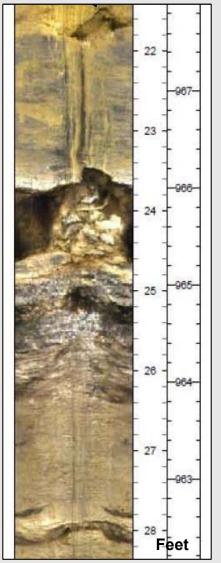
Profile Along Grout Curtain Centerline – Looking Upstream

UPPER AND LOWER MERCER LIMESTONE

- Limestone Units: thin (3' to 5' thick), regionally continuous, very hard, high UCS (as high as 32,000 psi).
- Joints: high angle, solutioned, approx. 5' spacing, joint set at 90°, interconnected, avenues for groundwater flow.
- Bedding planes: low angle, open, solutioned and continuous.
- Exposed in stilling basin and spillway.



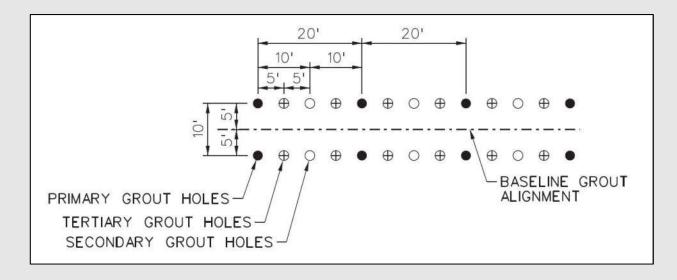
OPEN FRACTURES AT SURFACE



DOWN-THE-HOLE CAMERA IMAGES

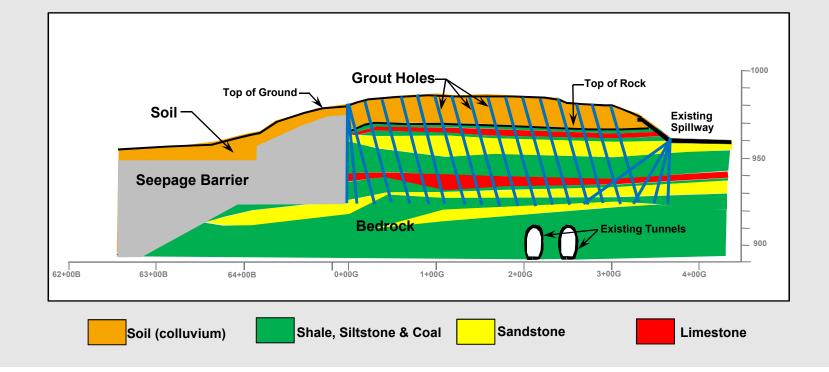
GROUT CURTAIN – GENERAL INFORMATION

- Double line grout curtain, 10' spacing between grout lines.
- Grout curtain is approx. 400' long, 65' deep with 3" dia. holes
- 20' Spacing between Primary holes
- All Primary and Secondary holes will be drilled and pressure tested. Higher order grout holes will be split spaced, if needed.



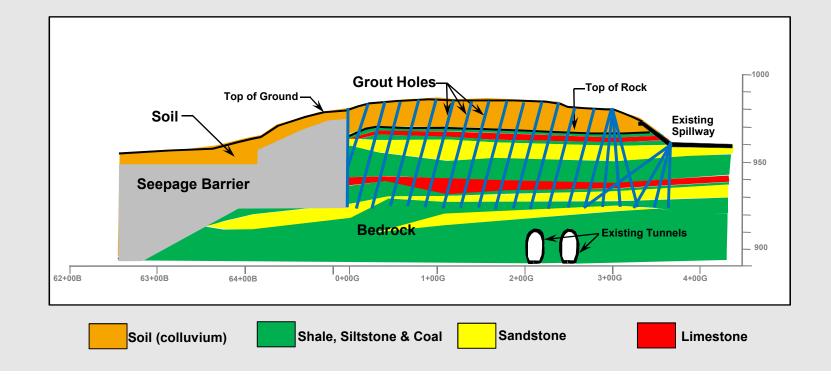
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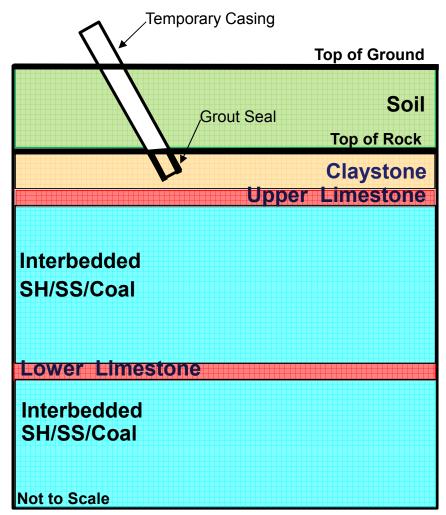
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- Downstream grout line hole are mostly inclined 30° toward the spillway
- Upstream grout line holes are mostly inclined 30° toward the dam/valley



DRILLING THROUGH SOIL & INSTALL CASING

- Hole location and drill mast orientation is surveyed
- Auger drilling method
- Install temporary casing through soil without use of drilling fluids.
- Place grout seal and grout annulus



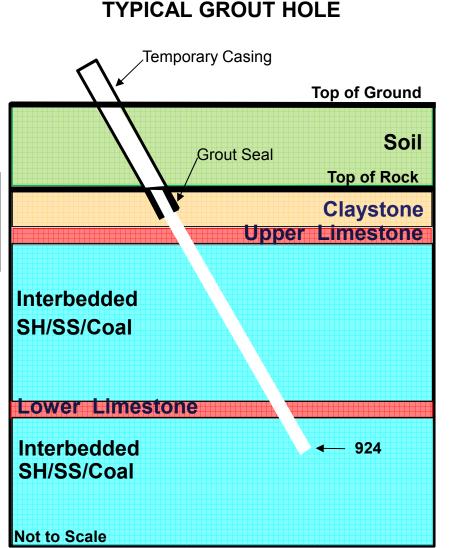


TYPICAL GROUT HOLE

DRILLING THROUGH BEDROCK

- Drill 3" diameter hole
- Bottom of grout curtain at elev. 924
- Maximum drill length of 115'
- Vertical to 70° from vertical
- Water actuated down-hole hammer
- Hole sidewalls are cleaned
- Bottom of hole deviation magnitude and orientation is measured



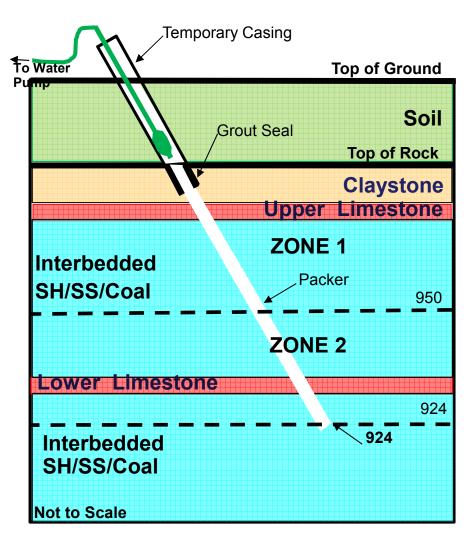


PRESSURE TESTING

- Two Zones to treat upper and lower limestone units separately
- Upstage grouting
- Set packer at top of zone
- Pressure is limited during pressure testing and grouting to prevent hydraulic Jacking



PRESSURE TESTING & GROUT CART



TYPICAL GROUT HOLE

GROUTING

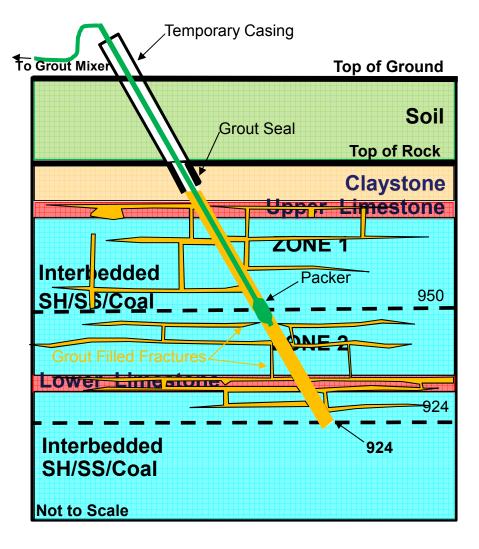
- Six balanced stabilized grout mixes
- Computer monitored grouting and pressure testing
- Typically start with thinner mixes and incrementally increase viscosity
- Upstage grouting
- Grouting refusal set at 0.5 gal/min



GROUT MONITORING



GROUT PLANT

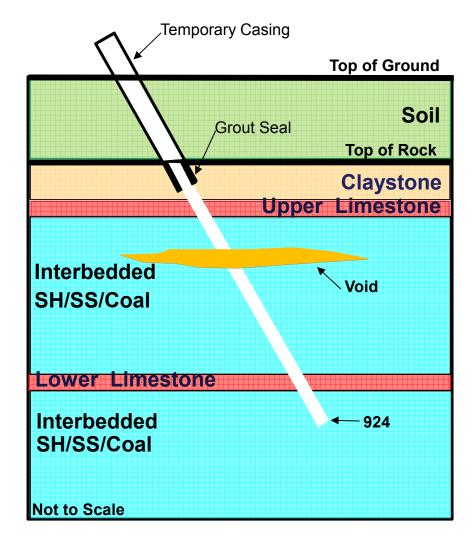


TYPICAL GROUT HOLE

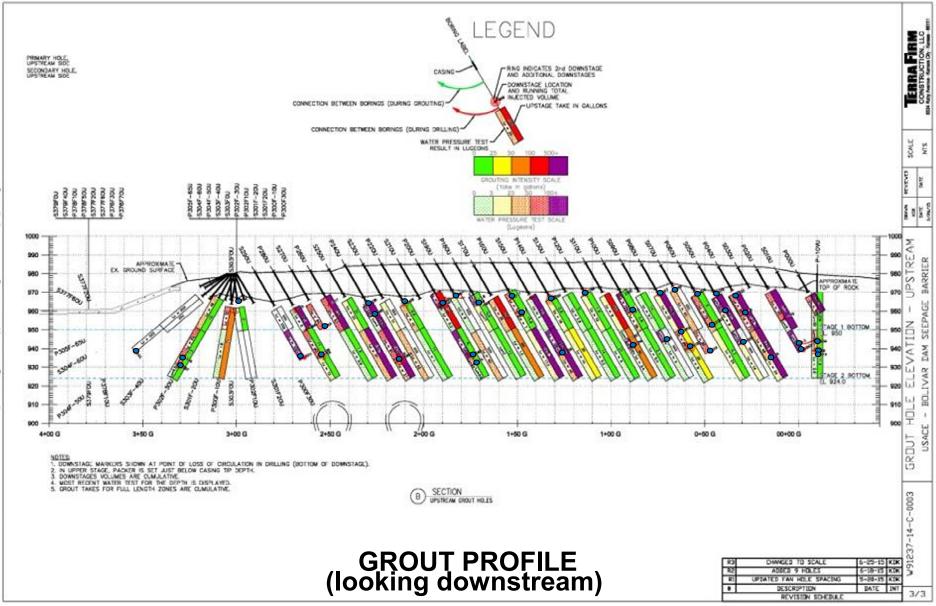
DOWNSTAGE GROUTING

- Downstage grouting if significant drill water loss is encountered (+50%), indicating open foundation conditions.
- Stage is pressure tested and grouted prior to deepening the hole.

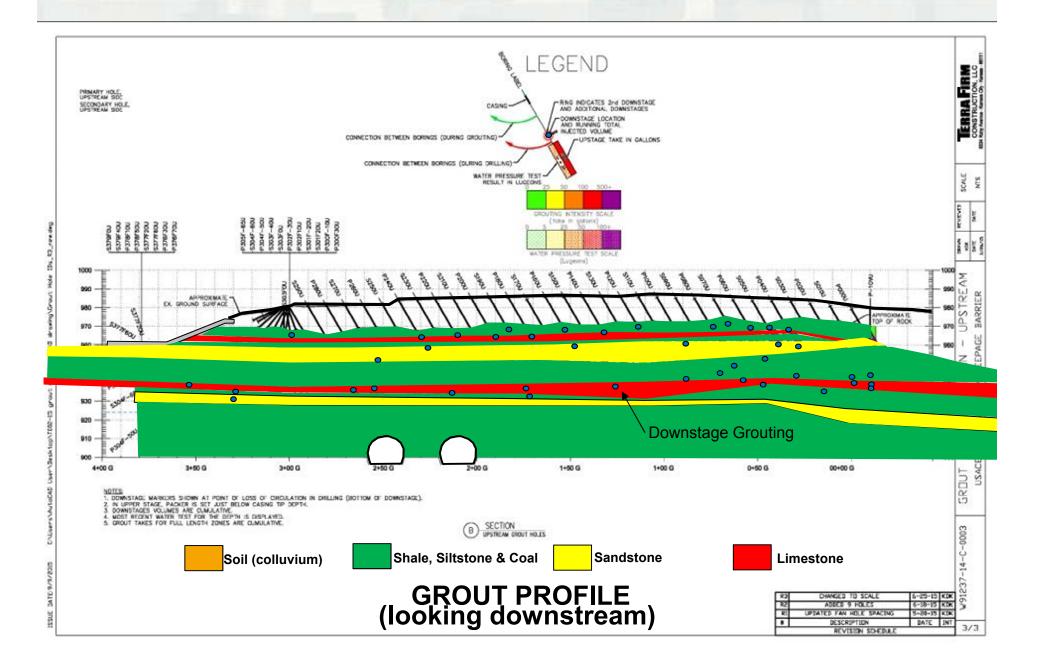




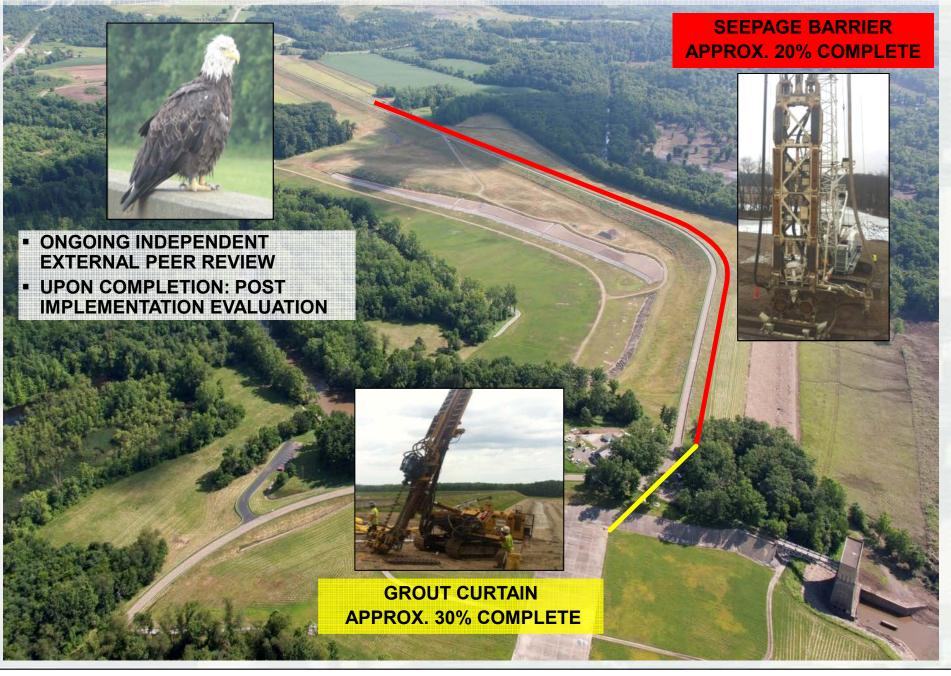
GROUT RECORDS – UPSTREAM LINE



GROUT TAKES – UPSTREAM LINE



BOLIVAR DAM: SEEPAGE BARRIER & GROUTING



TALE OF THREE PROJECTS - OUTLINE

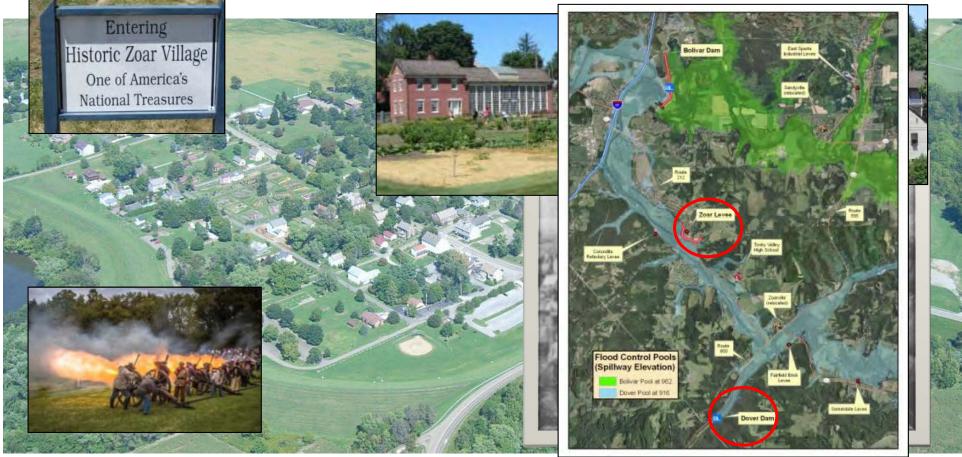
A. MUSKINGUM REGION

B. DOVER DAM (foundation anchors)

C. BOLIVAR DAM (seepage barrier & grouting)

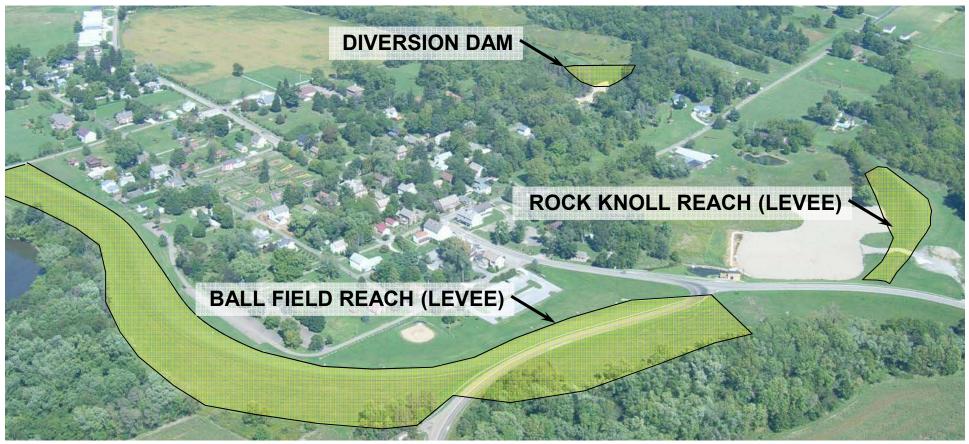
- **1. Internal Erosion in Soil Foundation**
- 2. Seepage Wall Construction
- 3. Bedrock Abutment Seepage
- 4. Grout Curtain Construction
- **D. ZOAR LEVEE** (risk assessment)
 - 1. Diversion Dam
 - 2. Rock Knoll Levee
 - 3. Ball Field Levee

ZOAR LEVEE



- Historic Village (est 1817, German separatist, communal lifestyle)
- Located within Dover Pool
- Earthen Embankment Founded Primarily on Glacial Outwash
- Built in 1938
- Levee Raised 9.5' in 1951
- Poor Performance During Flood Events DSAC I (after 2008 event)

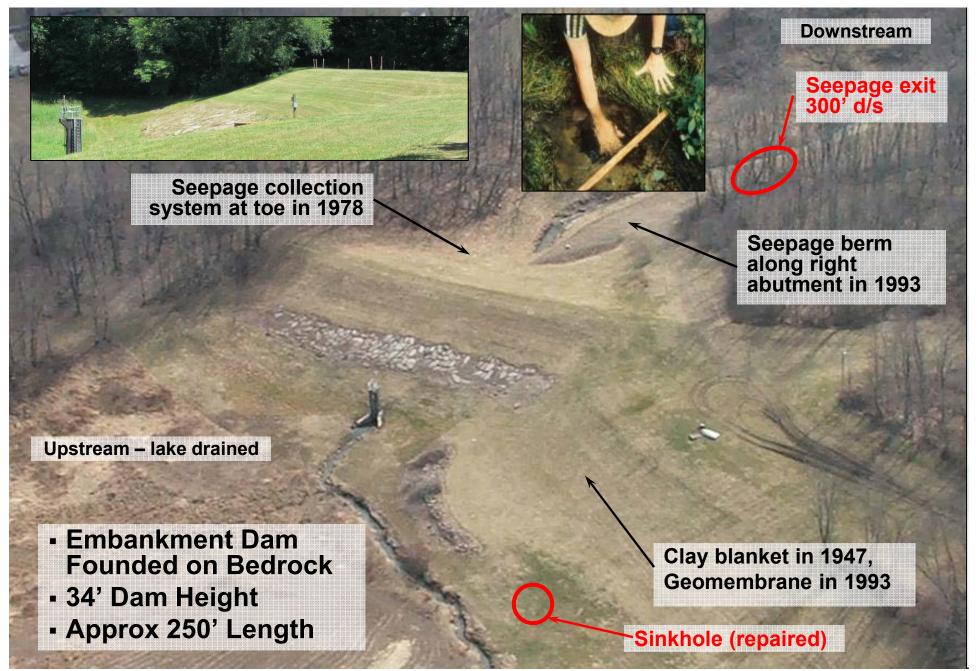
ZOAR LEVEE – THREE AREAS OF CONCERN



- 1. Diversion Dam
- 2. Rock Knoll Reach (Levee)
- 3. Ball Field Reach (Levee)

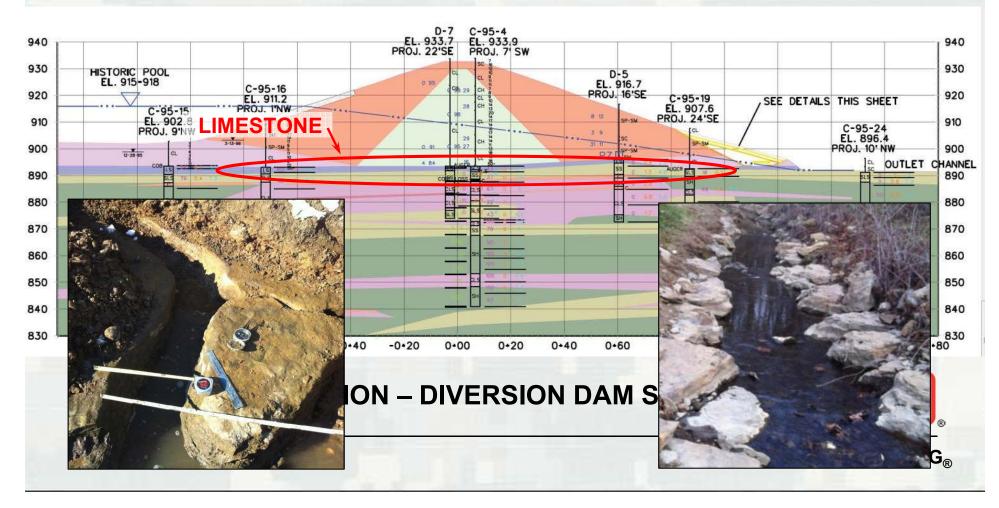
Several additional areas of concern are not addressed in this presentation

ZOAR DIVERSION DAM – AERIAL VIEW

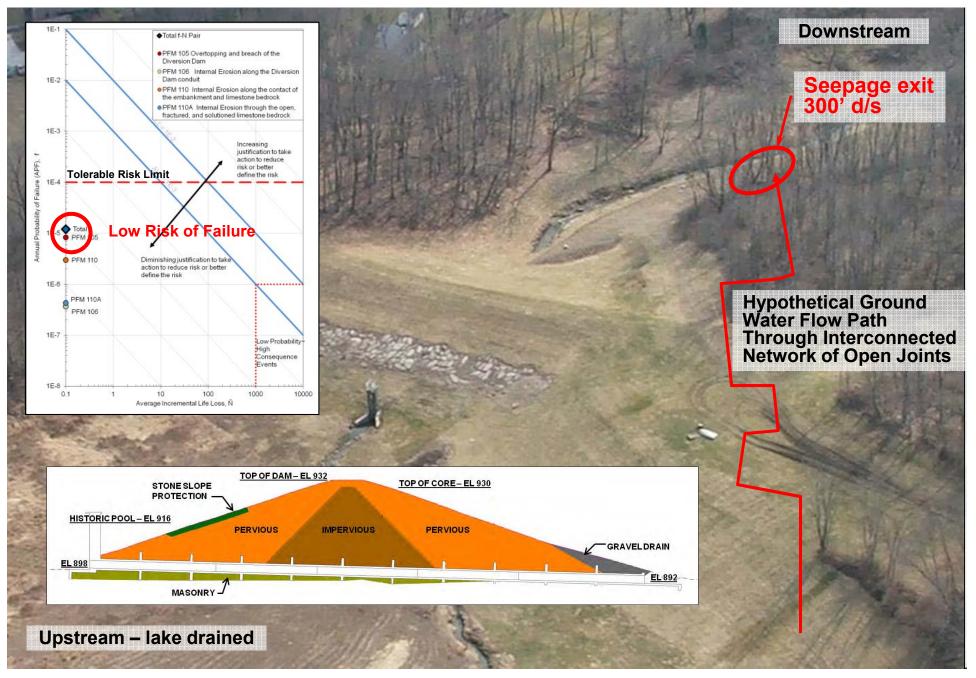


ZOAR DIVERSION DAM – GEOLOGIC PROFILE LOWER MERCER LIMESTONE

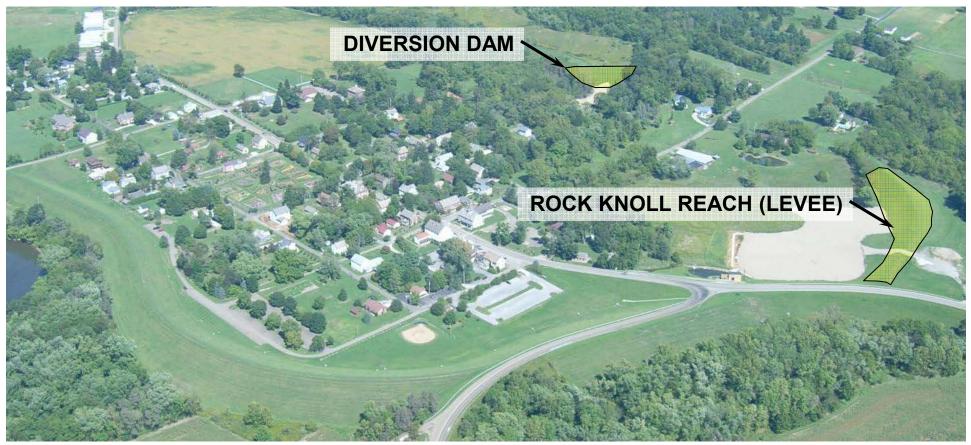
- Thin, typically 3 to 4 foot thick
- Solutioned high angled joints and low angled bedding planes create avenues for groundwater seepage
- Limestone is missing in portions of dam footprint



ZOAR DIVERSION DAM – RISK ASSESSMENT



ZOAR LEVEE – THREE AREAS OF CONCERN



- 1. Diversion Dam
- 2. Rock Knoll Reach (Levee)

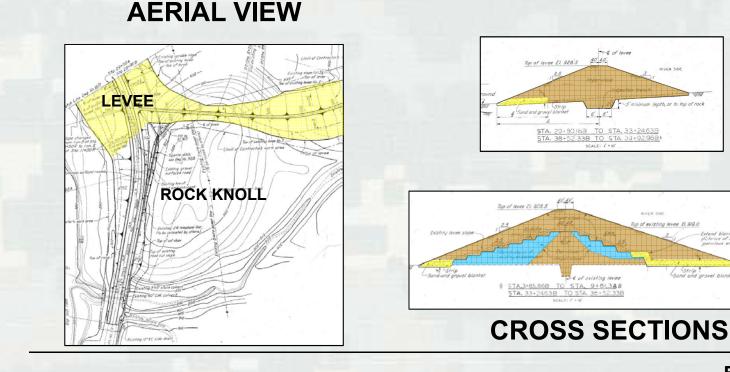
ROCK KNOLL REACH – ZOAR LEVEE



Levee Embankment Founded on Glacial Outwash (sands & gravel) and Glacial Lake Deposits (clays & silts)

- Top of Rock 5'- 25' Below Levee Foundation.
- 5' 20' Levee Height
- Approx 500' Length (sta 30+00 35+00)

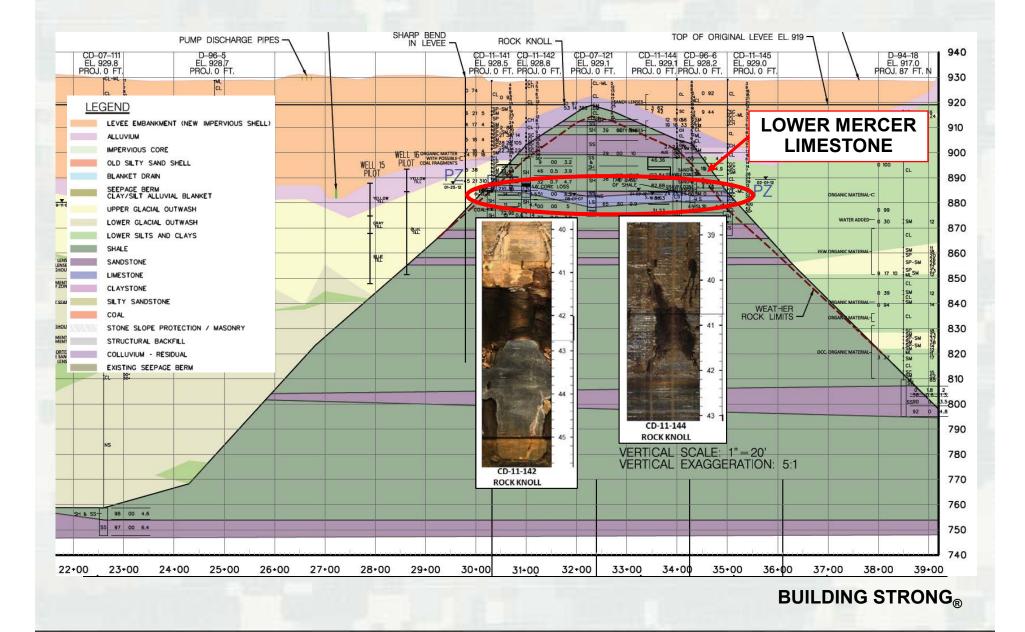
BUILDING STRONG®



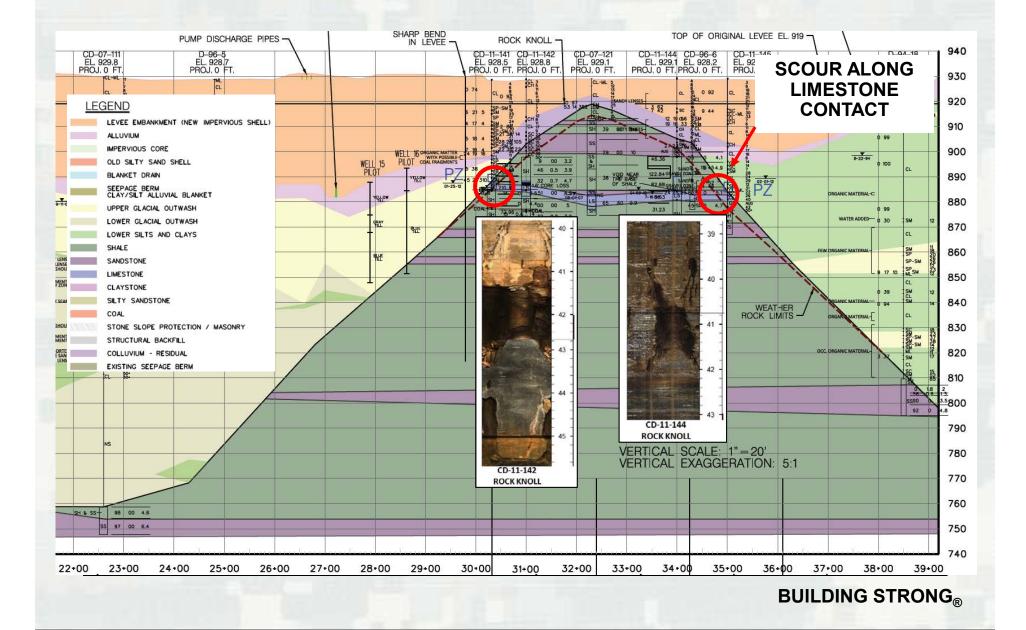
ROCK KNOLL REACH - SEEPAGE



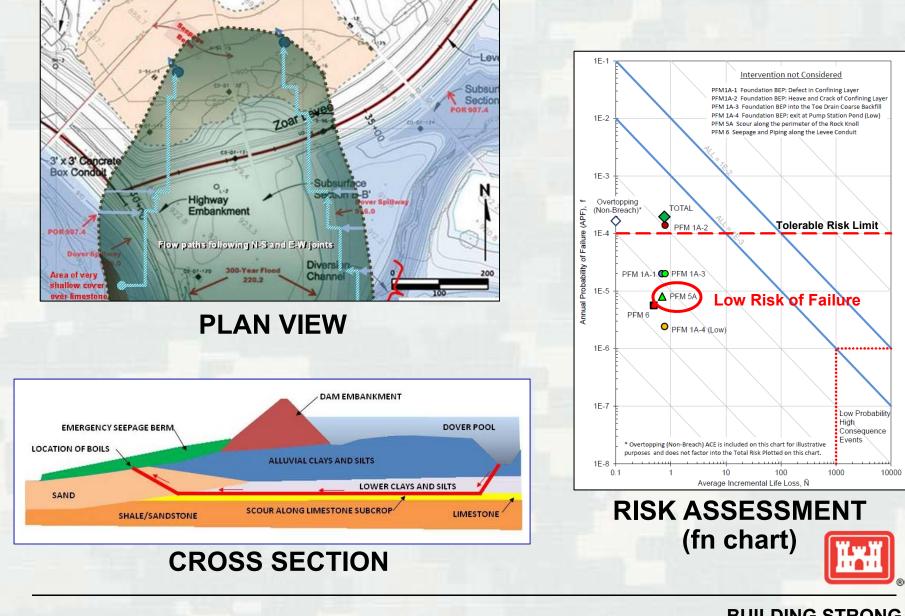
ROCK KNOLL REACH – GEOLOGIC PROFILE



ROCK KNOLL REACH – FAILURE MODE

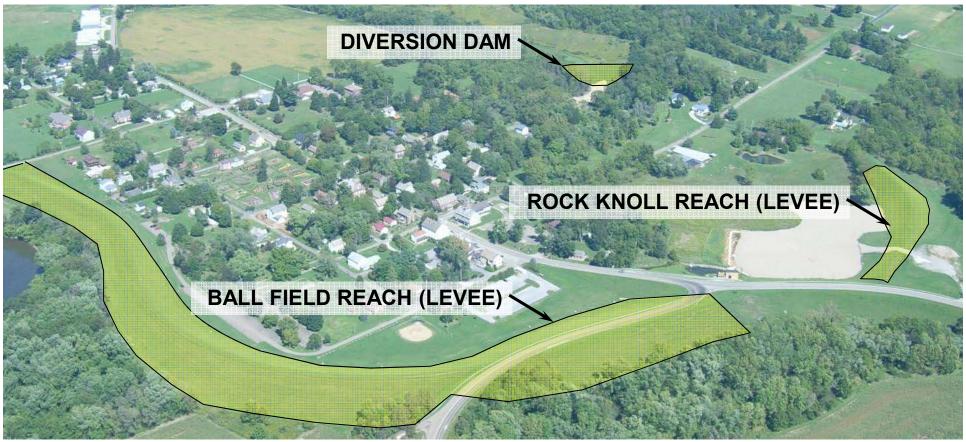


ROCK KNOLL REACH – RISK ASSESSMENT



BUILDING STRONG®

ZOAR LEVEE – THREE AREAS OF CONCERN

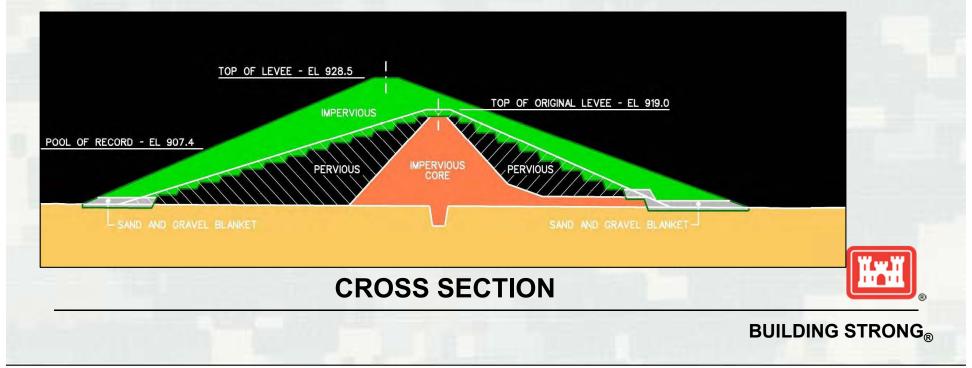


- 1. Diversion Dam
- 2. Rock Knoll Reach (Levee)
- 3. Ball Field Reach (Levee)

BALL FIELD REACH – ZOAR LEVEE



- Levee Embankment Founded on Glacial Outwash (sands & gravel)
- 38' Levee Height (varies)
- Approx 2,500' Length (ball field reach of levee)



BALL FIELD REACH - SEEPAGE

















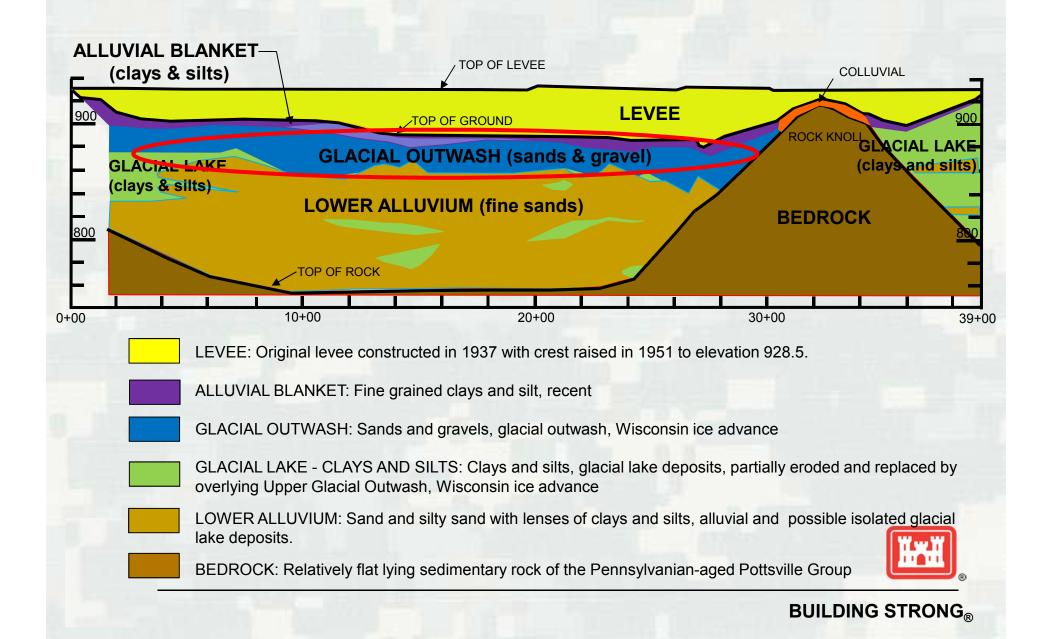


Seepage within Ball Field Reach of Levee



2008

ZOAR LEVEE – GEOLOGIC PROFILE



ZOAR – STORM DRAIN TRENCH

Outwash (sand, fines & gravel)

> Alluvium (fines)

Clean Sand (Cu range: 2.7 – 3.9)

ZOAR – BIMELER HOUSE FOUNDATION

Sands & Gravel (potential high-energy braided stream) Gravel Orientation Indicate Southern Flow Direction

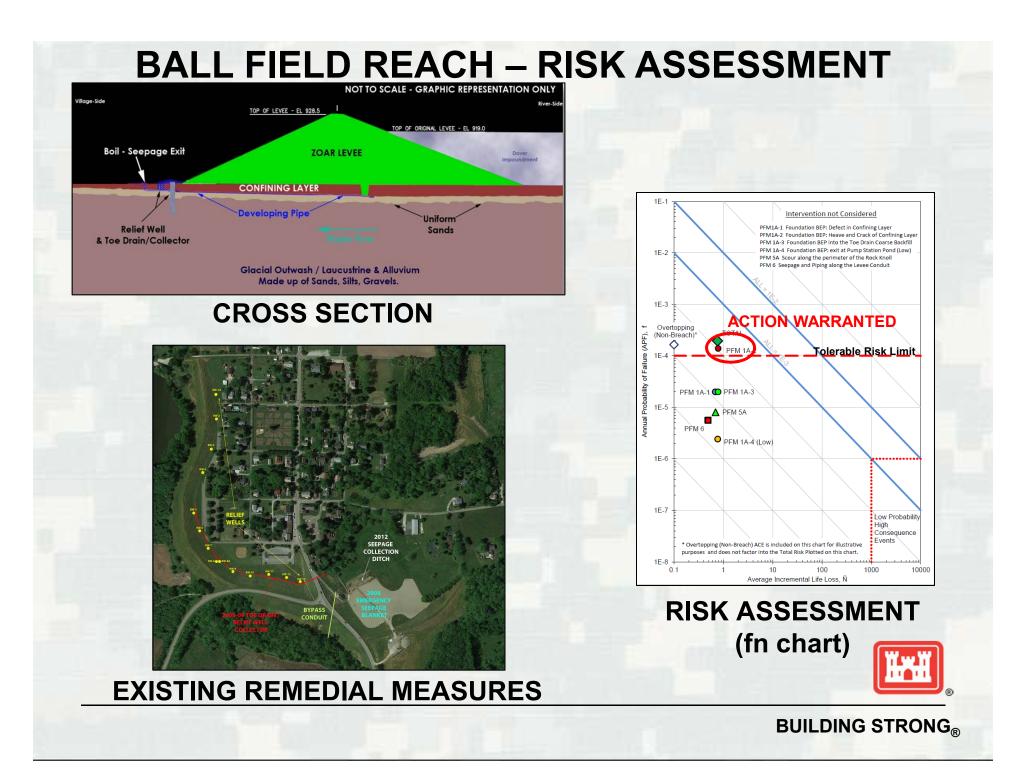
Erosional Surface

Sample Collected Cu =1.7

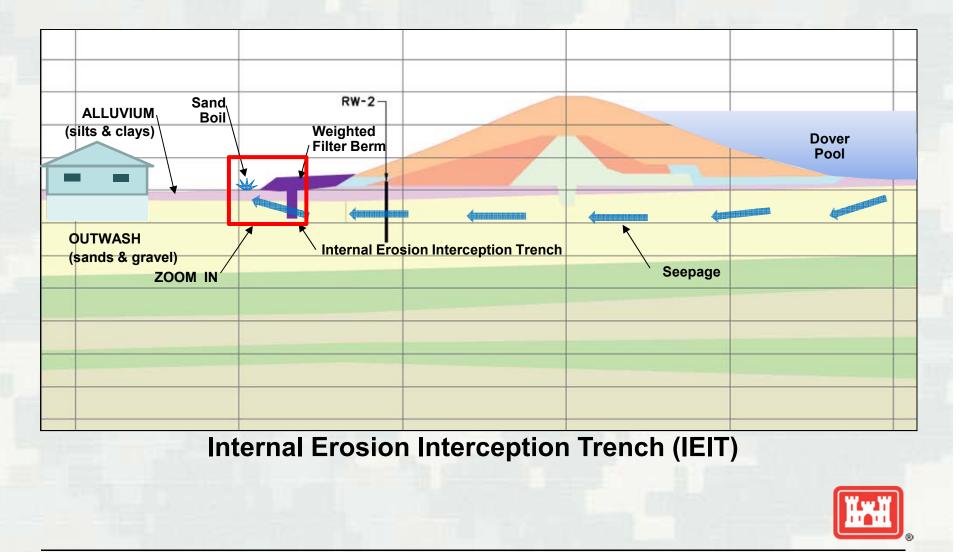
> Uniform Sand Layer (potential low-energy meander-like stream)

Cross Bedding Indicating Flowing Water in a Southern Direction

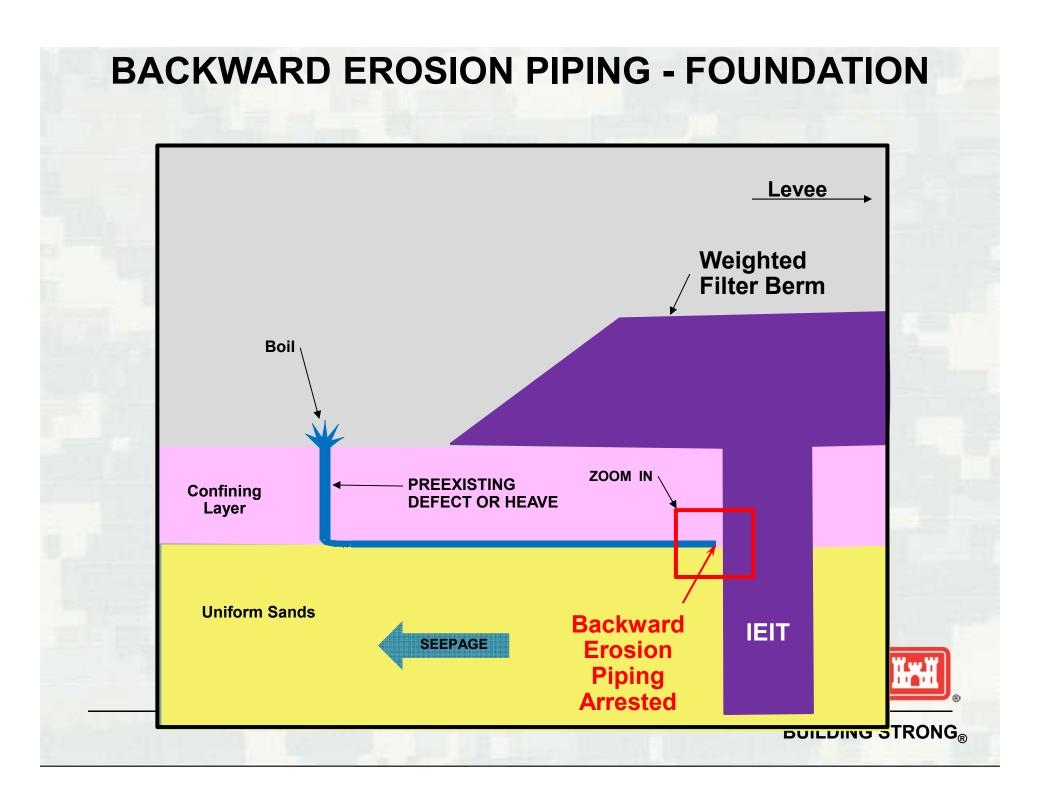
Stream Flow Direction

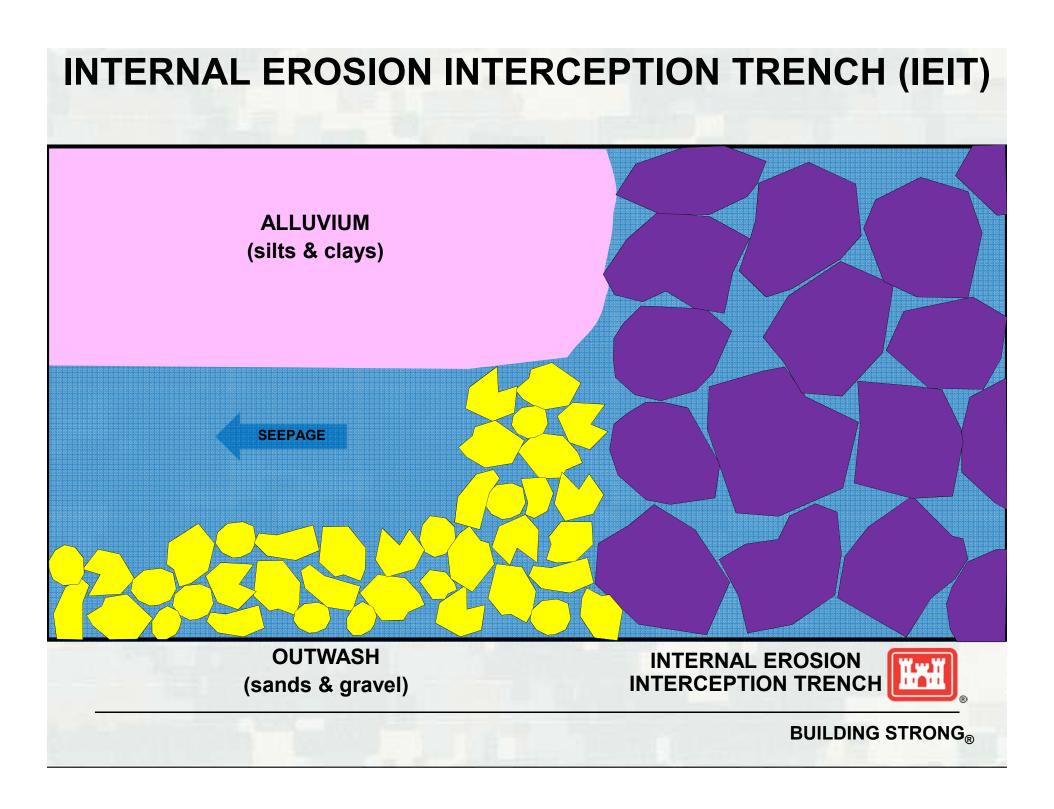


BALL FIELD REACH TENTATIVE SELECTED ALTERNATIVE



BUILDING STRONG_®





Tale of Three ProjectsAddressing Dam Safety Concerns within the
Muskingum River Basin, OH



michael.c.nield@usace.army.mil

US Army Corps of Engineers Dam Safety Modification Mandatory Center of Expertise

Michael C. Nield, P.G.

Senior Engineering Geologist LRD Dam Safety Production Center

502 Eighth Street Huntington, WV 25701 Office - (304) 399-5056 Fax - (304) 399-5786

Coauthors:

Adam Kays, Geotechnical Engineer, USACE, Huntington WV Seth Lyle, Geotechnical Engineer, USACE, Huntington WV Jeff Maynard, Structural Engineer, USACE, Huntington WV

Marietta OH 1913 Flood

